



# TECHNICAL SEMINAR

Powered by Vicor

# Topics of Discussion

- Zero-current switching topology
- 2<sup>nd</sup> Generation advancements
- Using 2<sup>nd</sup> Generation power modules
- Web-based design tools
- Total solutions

# Zero Current Switching Topology

## ZCS vs. PWM: Differences

### Zero Current Switching

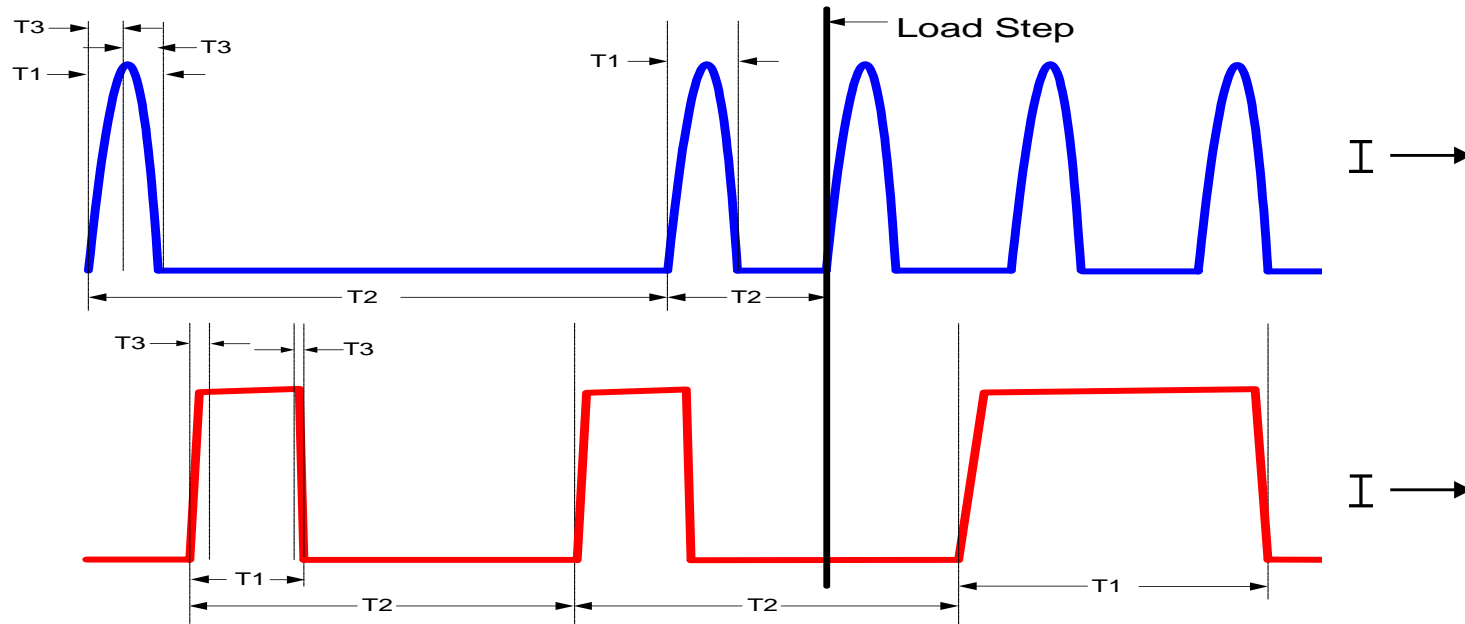
- Quantized (fixed) energy transfer
- Flatter efficiency curve
- Lower harmonic noise

### Pulse Width Modulation

- Variable energy transfer
- Variable efficiency due to line and load
- Higher harmonic noise

# Zero Current Switching Topology

## Energy Transfer Differences

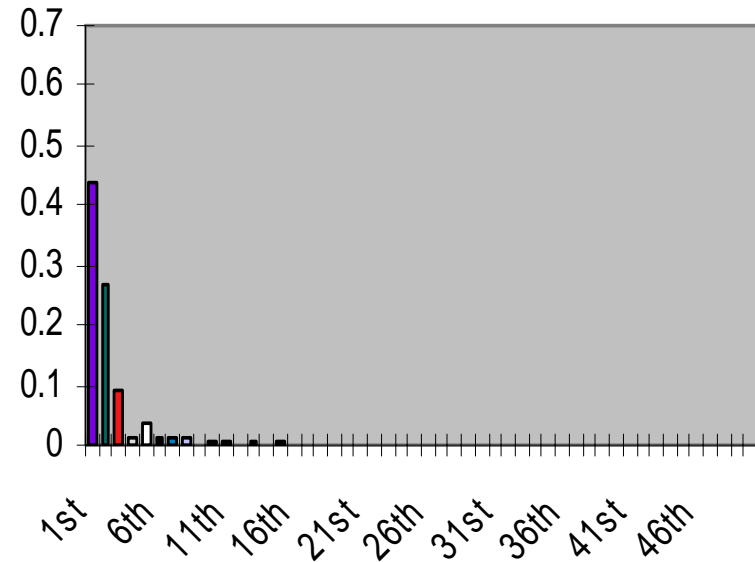


	PWM	ZCS
<b>T1</b> On time of the switching	Variable	Fixed
<b>T2</b> Pulse repetition rate or operating frequency	Fixed	Variable
<b>T3</b> Rise and fall time of the current in the switching device	Fixed	Fixed

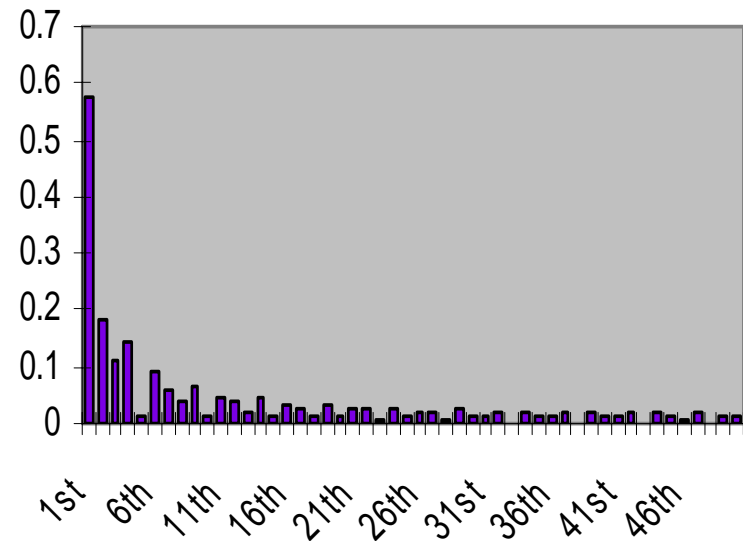
# Zero Current Switching Topology

## Harmonic Comparison

ZCS



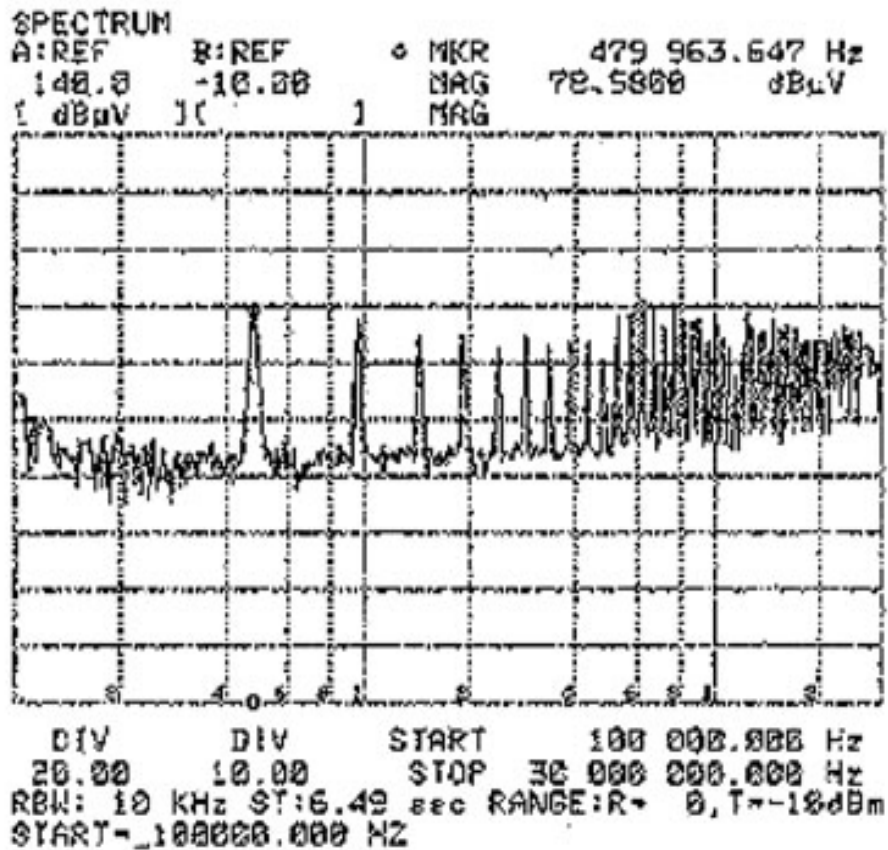
PWM



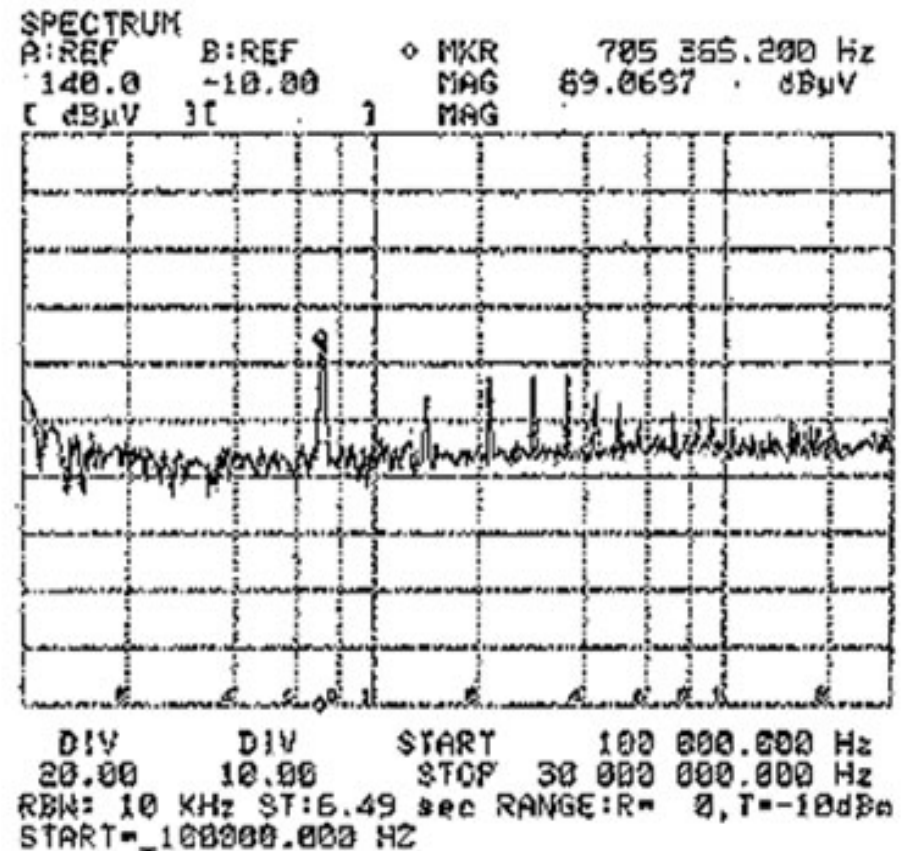
# Zero Current Switching Topology

## Conducted Input Noise

### PWM with Common Mode Filter



### ZCS with Common Mode Filter

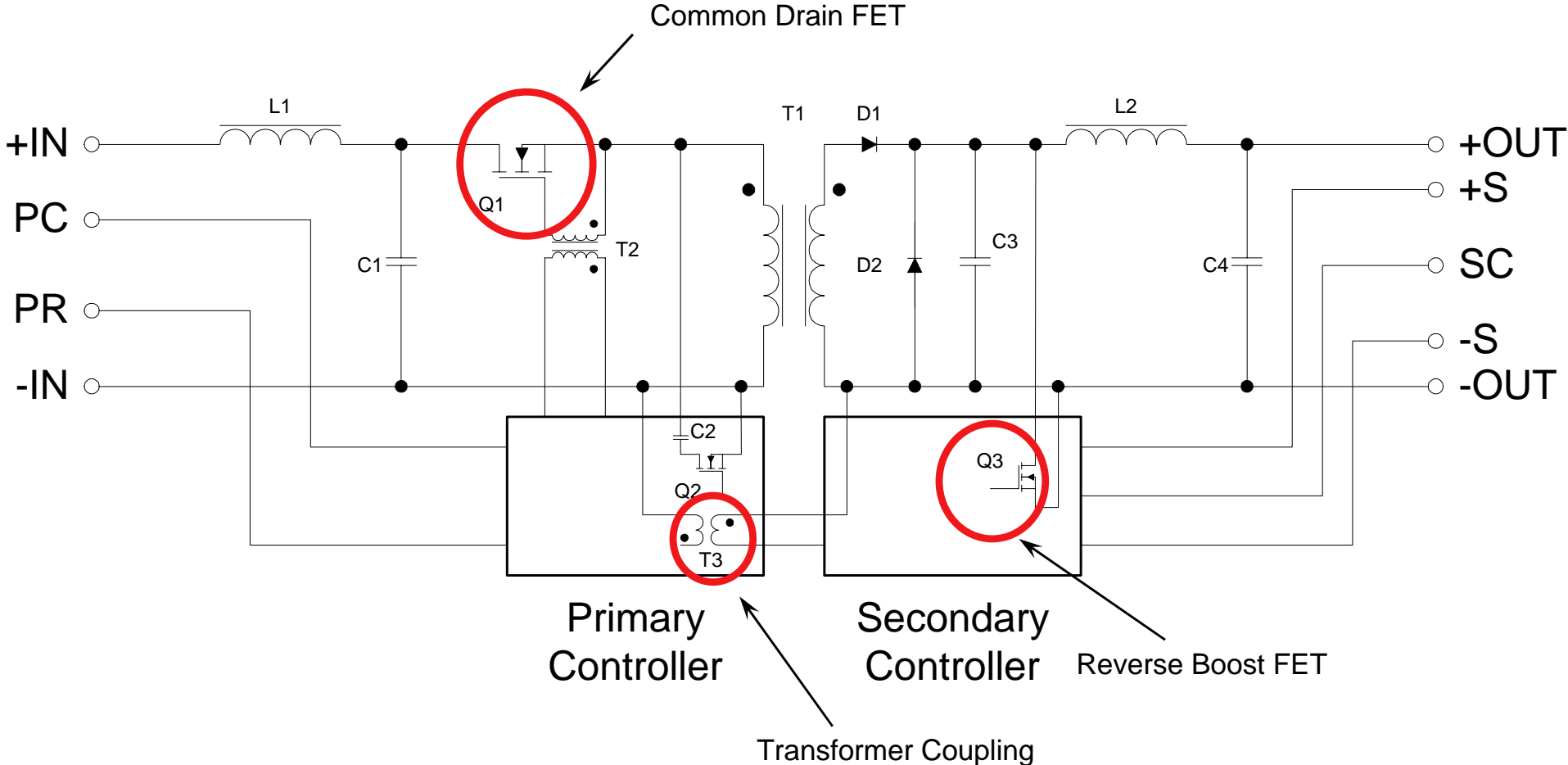


# 2<sup>nd</sup> Generation Advancements

- Design topology
- Integrated controls
- Reactive elements
- Switching elements
- Thermal and noise management
- Available options
- Factory automation
- Design automation

# 2<sup>nd</sup> Generation Advancements

## Design Topology



# 2<sup>nd</sup> Generation Advancements

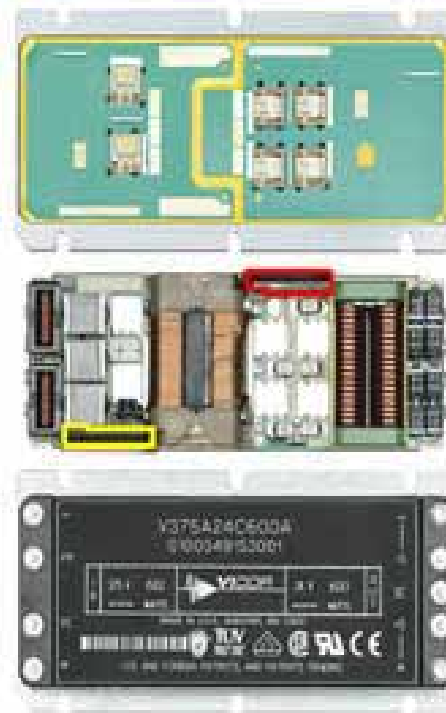
## Integrated Controls

1<sup>st</sup> Generation  
VI-200



200W

2<sup>nd</sup> Generation  
Maxi



600W

2<sup>nd</sup> Generation  
Mini



300W

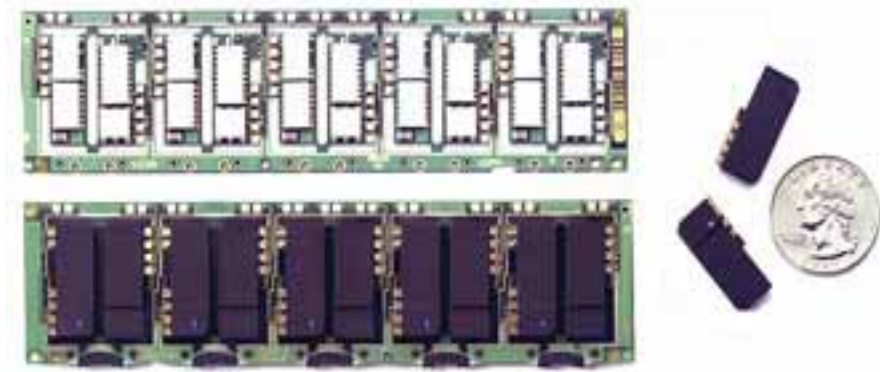
2<sup>nd</sup> Generation  
Micro



150W

# 2<sup>nd</sup> Generation Advancements

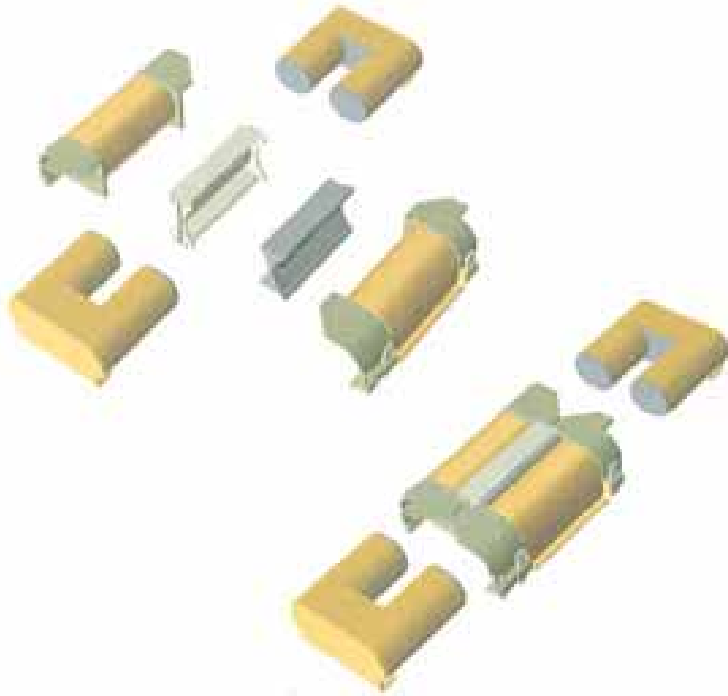
## Integrated Controls



- Primary and secondary control circuitry integrated into proprietary chip sets
- Volume of less than  $16.5\text{mm}^3$
- Epoxy molded

# 2<sup>nd</sup> Generation Advancements

## Reactive Elements



- Unique magnetic structures allow for high power density
- Proprietary plated cores
- Pre-wound bobbins
- “Dial a Henry” machinery to set precise leakage inductance

**$C_{PS}/P_{OUT} \sim 3\text{pF}/600\text{W}$**   
 **$R_{\theta CB} \sim 1^{\circ}\text{C}/\text{W}$**

# 2nd Generation Advancements

## Switching Elements

**1st Generation**

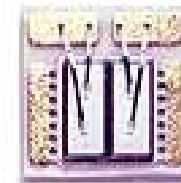
TO-220



$R_{\theta JB} \sim 3^{\circ}\text{C/W}$

**2nd Generation**

IPD

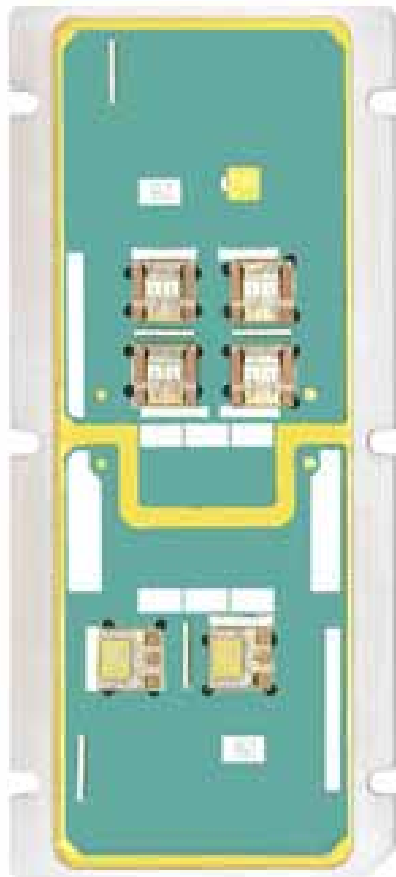


$R_{\theta JB} \sim 1.5^{\circ}\text{C/W}$

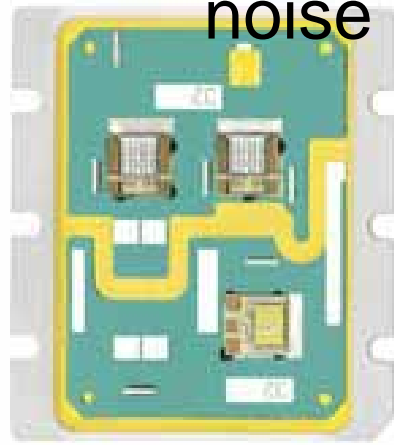
# 2nd Generation Advancements

## Thermal and Noise Management

- IPD's are bonded directly to copper clad aluminum oxide for improved  $\theta_{JB}$
- PCB ground planes and internal shielding reduces noise



Maxi



Mini






Micro

# 2nd Generation Advancements

## Available Options

### Module Sizes

Micro	Mini	Maxi
		
2.28 x 1.45 x 0.5 in 57,9 x 36,8 x 12,7 mm	2.28 x 2.2 x 0.5 in 57,9 x 56 x 12,7 mm	4.6 x 2.2 x 0.5 in 117 x 56 x 12,7 mm

### Product Grades

	C	T	H	M
<b>Operating Temp.</b>	-20 to 100°C	-40 to 100°C	-40 to 100°C	-55 to 100°C
<b>Storage Temp.</b>	-40 to 125°C	-40 to 125°C	-55 to 125°C	-65 to 125°C
<b>Temp. Cycling</b>	N/A	N/A	24 hours (-55 to 125°C)	24 hours (-65 to 125°C)
<b>Burn-In</b>	N/A	N/A	12 hours	24 hours
<b>Low Temp. Test</b>	N/A	N/A	-40°C	-55°C
<b>High Temp. Test</b>	N/A	N/A	100°C	100°C
<b>Final Test Data</b>	N/A	N/A	Available	

# 2nd Generation Advancements

## Pin Styles and Mounting Options

Pin Style	Pin Length	Board Thickness	Mounting	Connection	Height Above Board Including Baseplate
Short Solder	0.110 in (2,8 mm)	0.063 in (1,6 mm)	In-Board	Solder	0.450 in (11,4 mm)
Long Solder	0.200 in (5,1 mm)	0.094 in (2,4 mm)	In-Board	Solder	0.450 in (11,4 mm)
		0.063 in (1,6 mm)	On-Board	Solder	0.525 in (13,3 mm)
Short ModuMate	0.110 in (2,8 mm)	Any Thickness	On-Board	SurfMate	0.575 in (14,6 mm)
		0.063 in (1,6 mm) 0.094 in (2,4 mm)	In-Board	InMate	0.470 in (11,9 mm)
Long ModuMate	0.200 in (5,1 mm)	0.063 in (1,6 mm)	On-Board	InMate	0.063 in Board: 0.542 in (13,8 mm) Other Boards: 0.525 in (13,3 mm)
		0.094 in (2,4 mm)			
		0.125 in (3,2 mm)			

## Baseplate Styles

Style	Description
Slotted	Six slots, 0.13 in (3,3 mm) wide — use 4-40 screw
Threaded	Six threaded holes, 4 -40 UNC-2B
Thru Hole	Six #30 holes (0.13 in; 3,3 mm)

# VDAC (Vicor Design Assistance Computer)

VDAC Vicor Design Assistance Computer - Netscape

VDAC Vicor Design Assistance Computer

VDAC Welcome Guest

VDAC Home Register Log Off My Account Prefeet User Defined Ordering 53 comments ? help

DESIGN *User Defined* DC-DC Converter Modules

- For designs beyond the recommended ranges or for technical support, [contact Vicor](#).
- Please use your mouse to navigate among input fields.

Designer's Reference  (for your own information regarding this design)

**electrical options:**

**Input Voltage**

Predefined or User Defined:	<input type="text" value="User Defined"/>	Selection Range	
Low line:	<input type="text" value="70"/> V	Min:	<input type="text"/>
High line:	<input type="text" value="145"/> V	Max:	<input type="text"/>
Nominal:	<input type="text" value="95"/> V		
Undervoltage lockout:	<input type="text" value="67.9"/> V		
Overvoltage lockout:	<input type="text" value="152.3"/> V		

**Output Voltage**

Predefined or User Defined:	<input type="text" value="User Defined"/>	Selection Range	
Set point:	<input type="text" value="13.5"/> V	Min:	<input type="text" value="2"/>
Overvoltage set point:	<input type="text" value="16.1"/> V	Max:	<input type="text" value="48"/>
Secondary control impedance:	<input type="text" value="1"/> k $\Omega$		

Document Done

# 2nd Generation Advancements

## VDAC (Vicor Design Assistance Computer)

- Web-based interface that allows a power designer to:
  - Specify a module
  - Verify feasibility
  - Place an order
  - Receive prototype quantities
  - In under six weeks
- Eliminates the distinction between custom and standard DC-DC converters

# 2nd Generation Advancements Design Automation

ABM (Internal)

VDAC (External)

Overview: Previewer

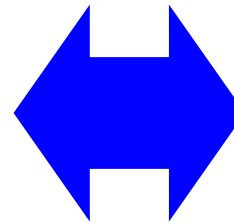
File Edit Window Help

Prev Next Fast Last Page 5 Print Mail Close

**VICOR**  
ABM Converter

**ABM DESIGN SCREEN**  
06/12/97 Page: 5

Module Type	MAX1	Product Number	VI-9_AEM	Specs	200 / 400 / 200	48 V / 100 W
Design Number	[#]	23		23		23
Efficiency	[%]	92.482		92.393		92.385
Primary Bobbin (P-TURN)	[P/N]	15045-224		15045-222		15045-225
Secondary Bobbin (S-TURN)	[P/N]	15045-283		15045-284		15045-284
Coupler Assy # (T-CPLR)	[P/N]	14847-18		14847-05		14847-18
Core Assy # (T-CORE)	[P/N]	15318		15318		15388
Resonant Cap (C70)	[P/N]	13553		13344		13344
Resonant Cap Number	[#]	4		3		4
Rectifier (AS0)	[P/N]	14816-011		14816-012		14816-012
Rectifier Forward Number	[#]	1		1		1
Rectifier Shunt Number	[#]	1		1		1
Main Switch (Q1)	[P/N]	14894-001		14894-000		14894-000
Main Switch Number	[#]	1		1		1
Drive Transformer (A10)	[P/N]	15541-1288		15197-0404		16135-0404
Reset Switch (U11)	[P/N]	13344-000		13344-000		13344-000
Output Inductor (L50)	[P/N]	12711-04		12711-04		12711-05
Output Capacitor (C50)	[P/N]	307 SUPPLIER		307 SUPPLIER		307 SUPPLIER
Output Capacitor Number	[#]	0		0		0
Output Stick (R50)	[P/N]	780		780		780
Output Stick (R50)	[P/N]	780		780		780
Input Inductor (L1)	[P/N]	12710-02		12710-02		12710-02
Input Inductor Number	[#]	2		2		2
Input Capacitor (C1)	[P/N]	11137		11137		11137
Input Capacitor Number	[P/N]	3		3		3
Long (P-TURN NOM VALUE)	[uH]	145.42		192.35		198.19
Lik <sub>s</sub>	[uH]	1248.27		404.54		557.92
Ce Total	[uF]	0.0224		0.0295		0.0188
IP_Pk_LL	[AMPs]	9.97		13.97		12.32
<b>Conversion Frequency</b>						
f <sub>c</sub> LLFL	[KHz]	548.78		1059.17		924.37
ton_LLFL	[uS]	987.29		513.18		544.23
f <sub>c</sub> HLFL	[KHz]	270.37		444.98		417.68
ton_HLFL	[uS]	744.83		448.13		473.08
f <sub>c</sub> RLFL	[KHz]	242.58		458.28		489.44
ton_RLFL	[uS]	784.88		454.95		482.35
<b>Nominal Line Nominal Load (NLL) Power Loss Calculations</b>						
Lin (TSP nom)	[Watts]	0		0		0
Q1 total (27 Deg C)	[Watts]	1.27		4.88		4.91
Q1 CONDUCTION	[Watts]	1.17		4.28		4.45
Q1 SWITCHING	[Watts]	0.11		0.62		0.47
Q2 total (Maxi only)	[Watts]	1.27		0		0
Q10 (27 Deg C)	[Watts]	1.13		0.48		0.41



VDAC

VDAC

DESIGN User Defined DC-DC Converter Module

For design you require the recommended ranges of the electrical output. [Click here](#)  
Please use your mouse to navigate amongst tabs.

Designer's Reference: \_\_\_\_\_ (for your own information regarding this design)

**Input Voltage**

Frequency at User Defined User Defined	Selection Range
Location: [ ] V	Min: Max:
High Line: [ ] V	Min: Max:
Control: [ ] V	
Under-voltage lockout: [ ] V	<a href="#">Click here</a>
Over-voltage lockout: [ ] V	<a href="#">Click here</a>

**Output Voltage**

Frequency at User Defined User Defined	Selection Range
Set point: [ ] V	Min: Max:
Over-voltage lockout: [ ] V	<a href="#">Click here</a>
Secondary control impedance: [ ] Ω	<a href="#">Click here</a>

**Output Power and Module Size**

Enter Watts OR Amps required

Watts: [ ] Amps: [ ]

Module Size (Select one)	Value of	Input at	Output at	Efficiency
	Watts	Watts	Watts	%
Micro	[ ]	[ ]	[ ]	[ ]
Mini	[ ]	[ ]	[ ]	[ ]
Maxi	[ ]	[ ]	[ ]	[ ]

Current limit (each module): [ ] A [Click here](#)

# Power Component Design



# Power Component Design

- Electrical performance
- Control functions
- Module do's and don'ts
- Mounting methods
- Applications examples

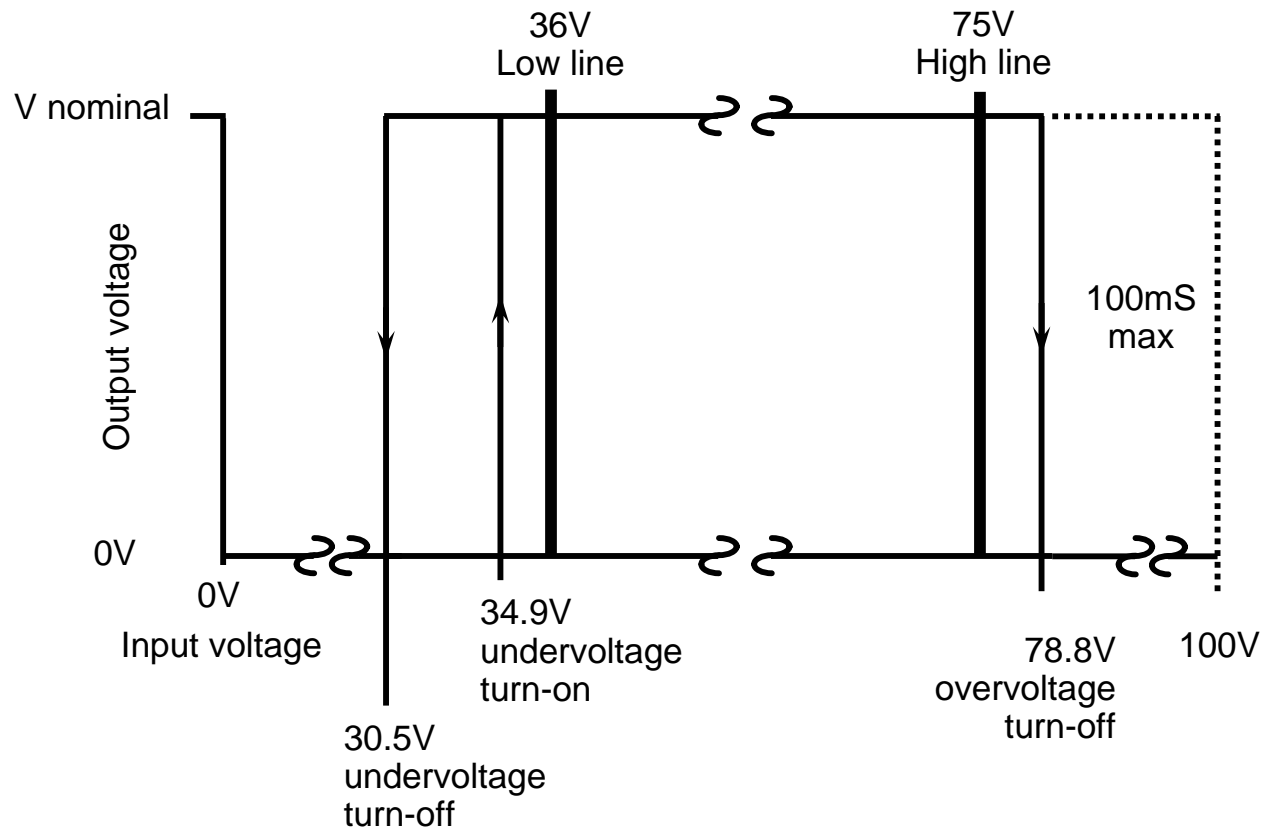
# Electrical Performance

## Standard Features

- Undervoltage lockout
- Over voltage protection
- Over current limiting
- No load to full load regulation
- Remote sensing
- Primary and secondary fault monitoring ability
- Over temperature limiting
- 10% to 110% trim range
- Scalability (paralleling)

# Electrical Performance

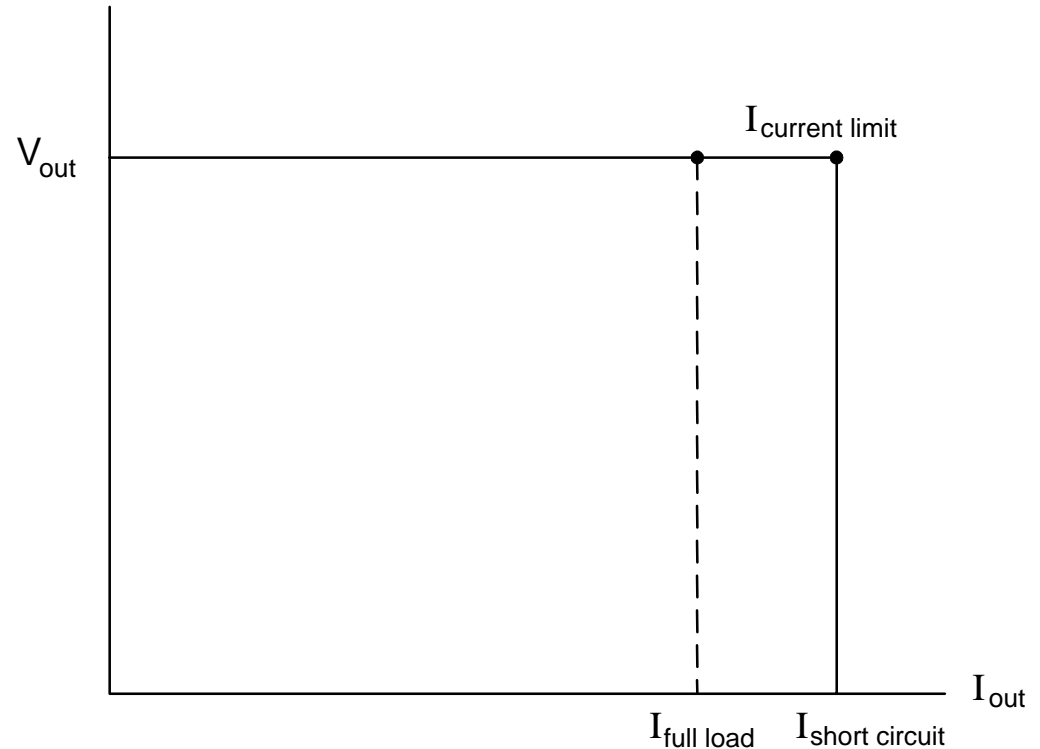
## Input Voltage Range (48Vin Typical)



# Electrical Performance

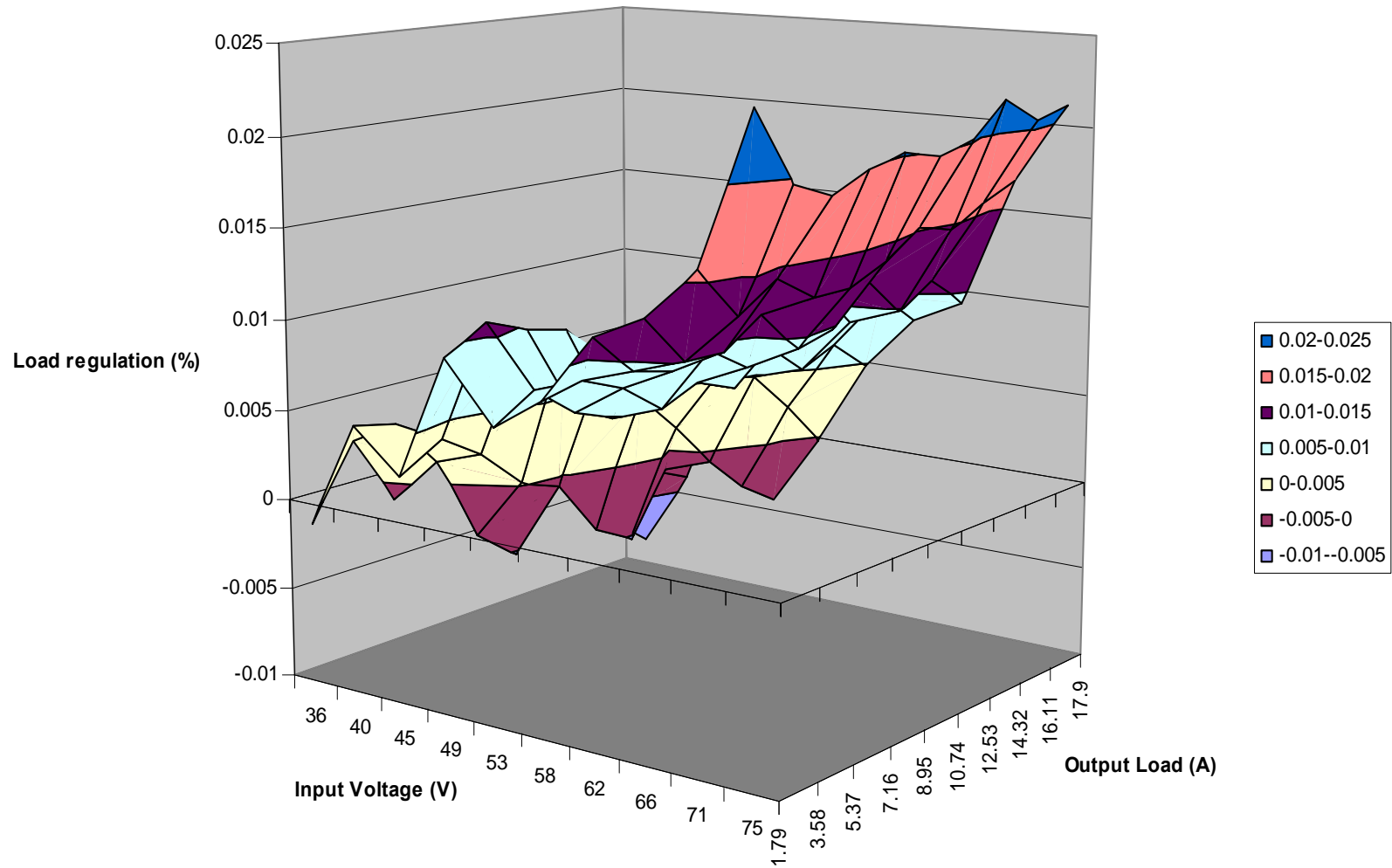
## Over Current Limiting

- All 2<sup>nd</sup> Generation modules incorporate straight line current limiting
- Designed to avoid damaging load
- Current limit typically set to 115%



# Electrical Performance

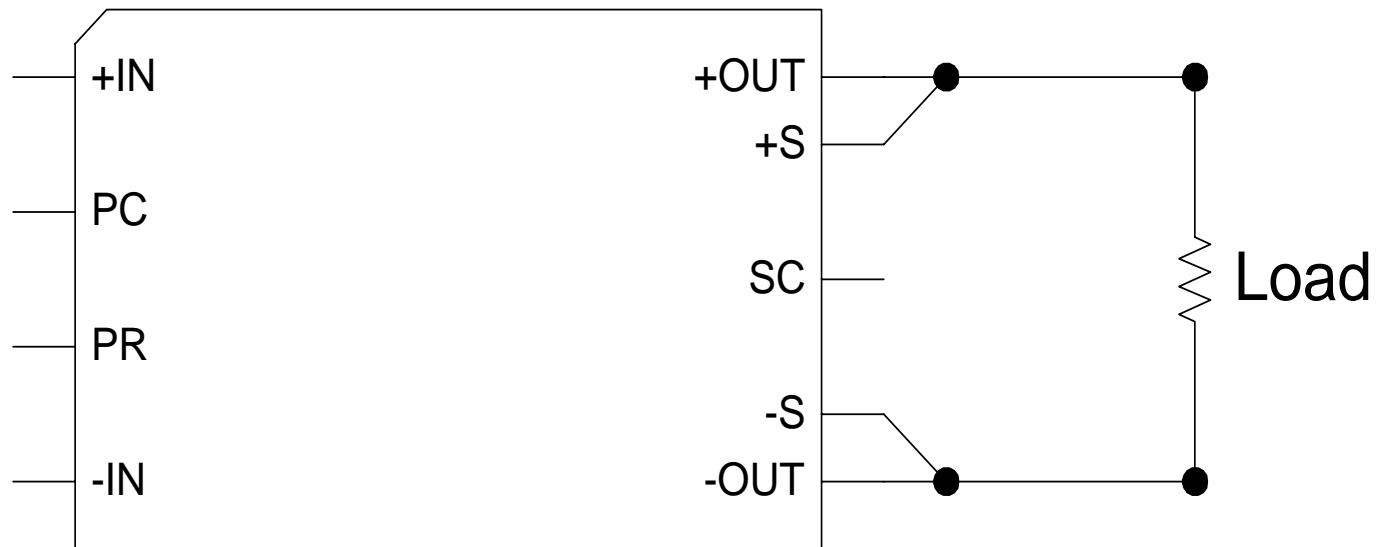
## No Load to Full Load Regulation



# Electrical Performance

## Local Sense

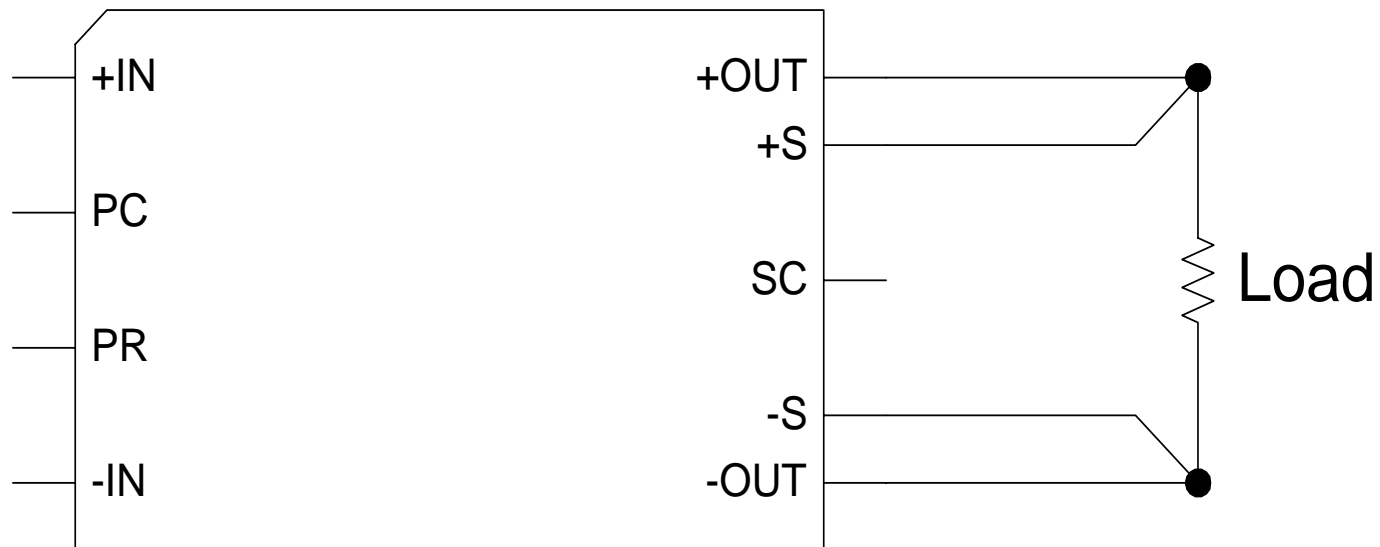
- Closed loop at module output
- No compensation for IR losses



# Electrical Performance

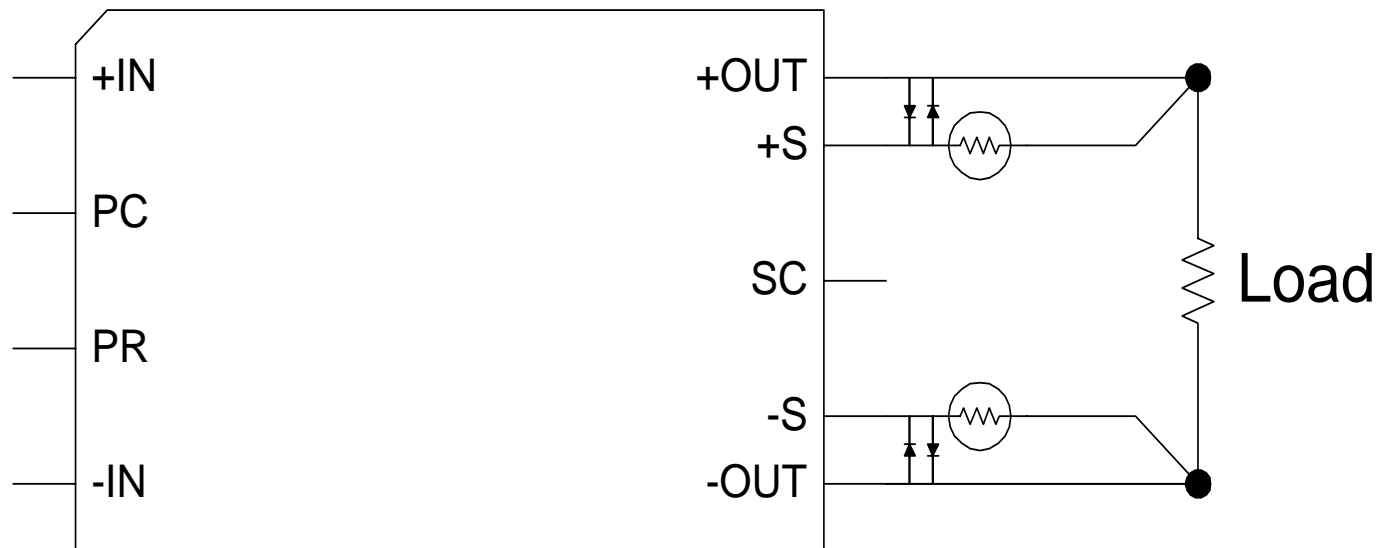
## Remote Sense

- Compensation for IR losses
- Loop closed at load



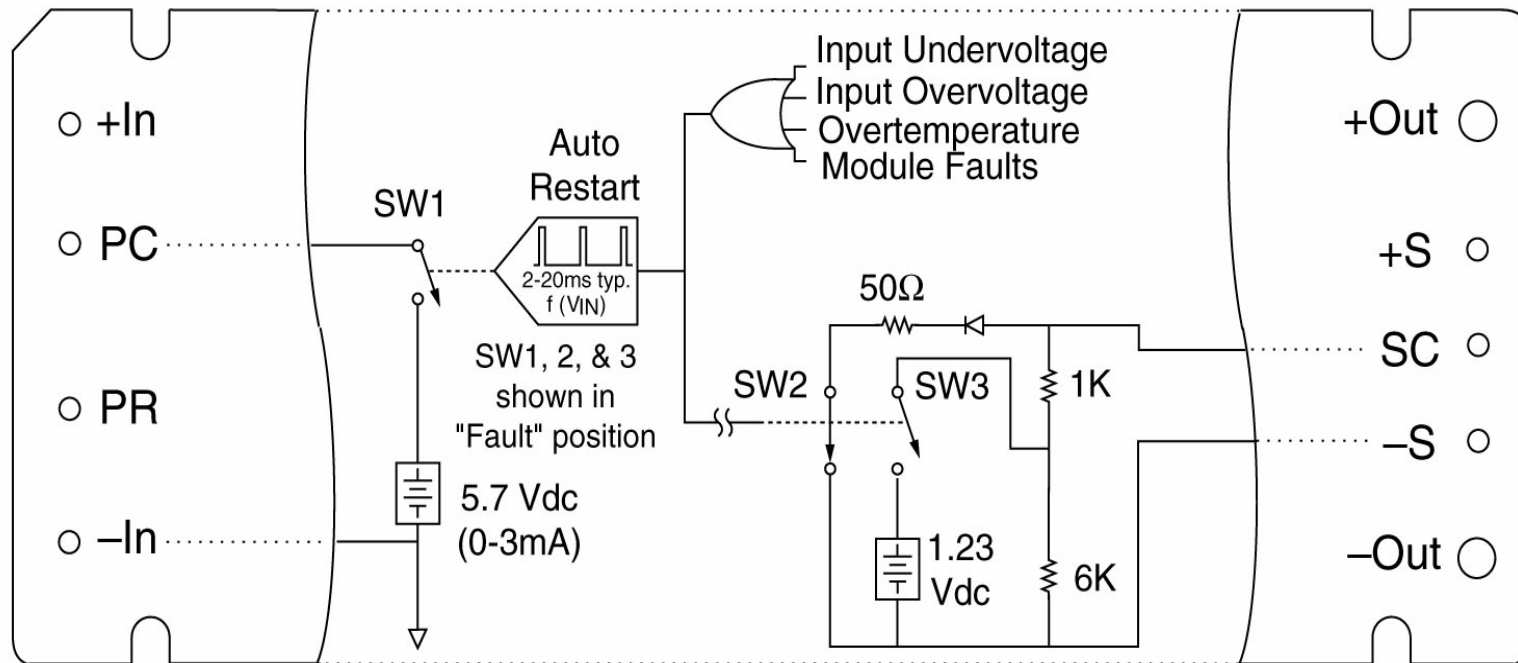
# Electrical Performance

- Remote sense with reverse sense and open sense protection



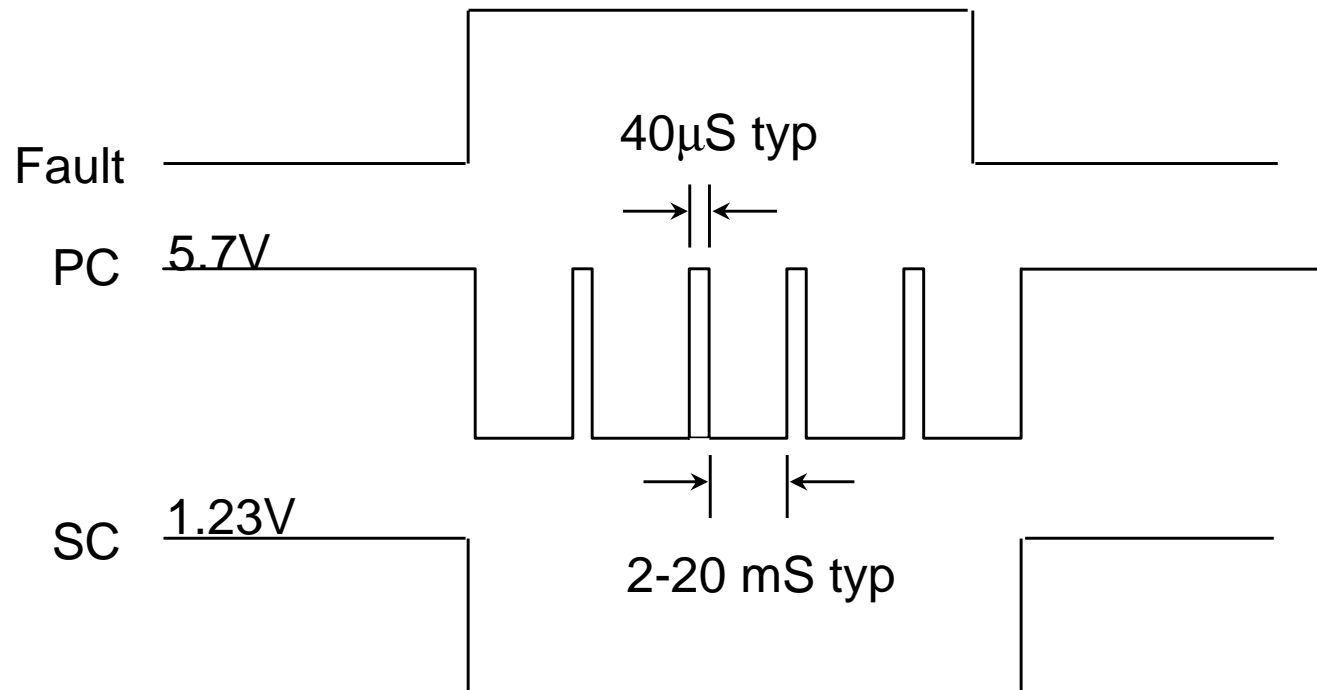
# Electrical Performance

## PC/SC Module Alarm Logic



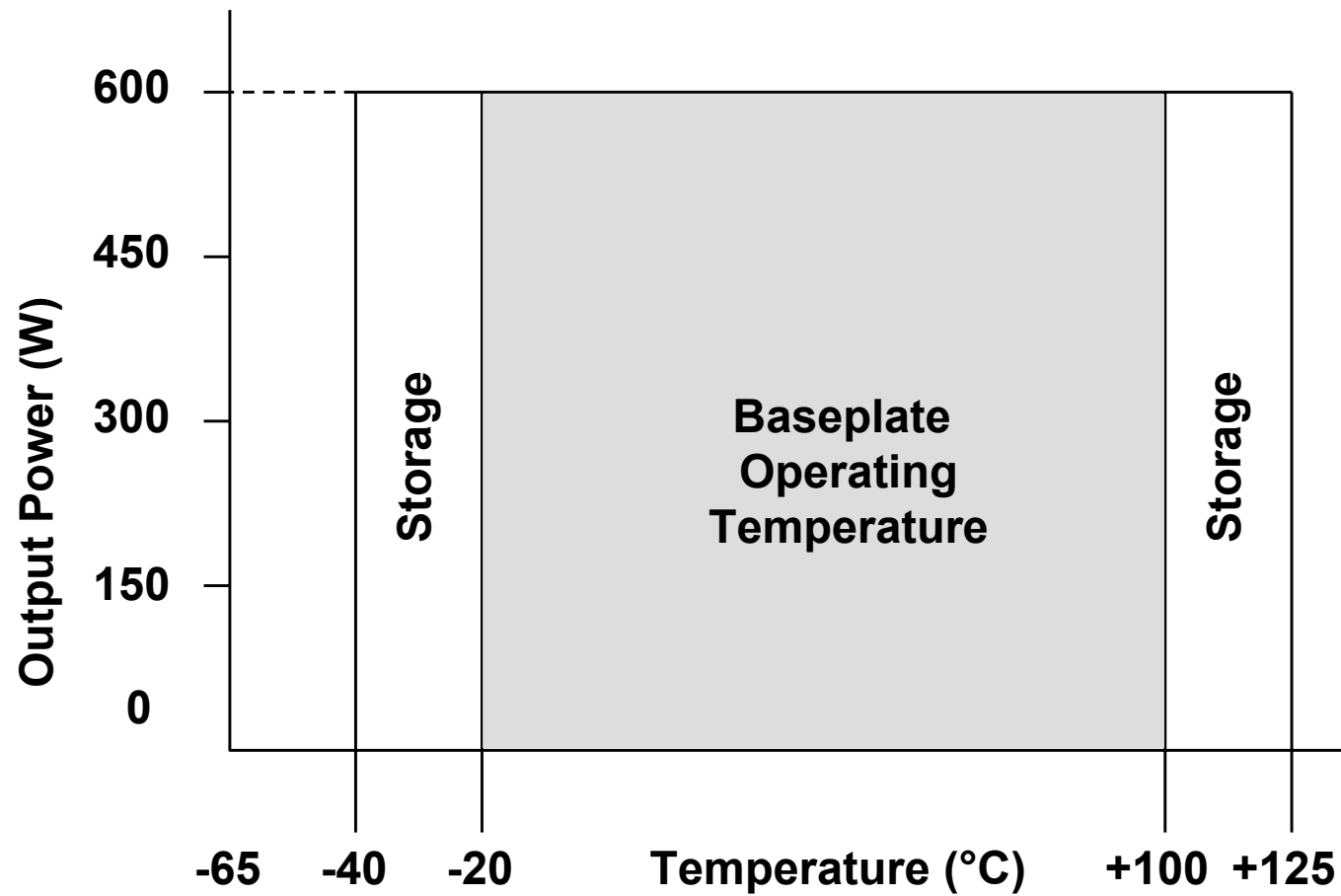
# Electrical Performance

## PC/SC Module Alarm Timing



# Electrical Performance

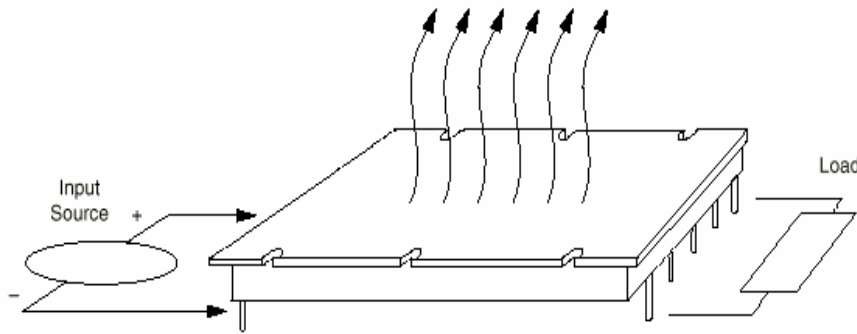
## Thermal Considerations



# Electrical Performance

## Thermal Considerations

Power Input = Power Dissipated as Heat + Power Output

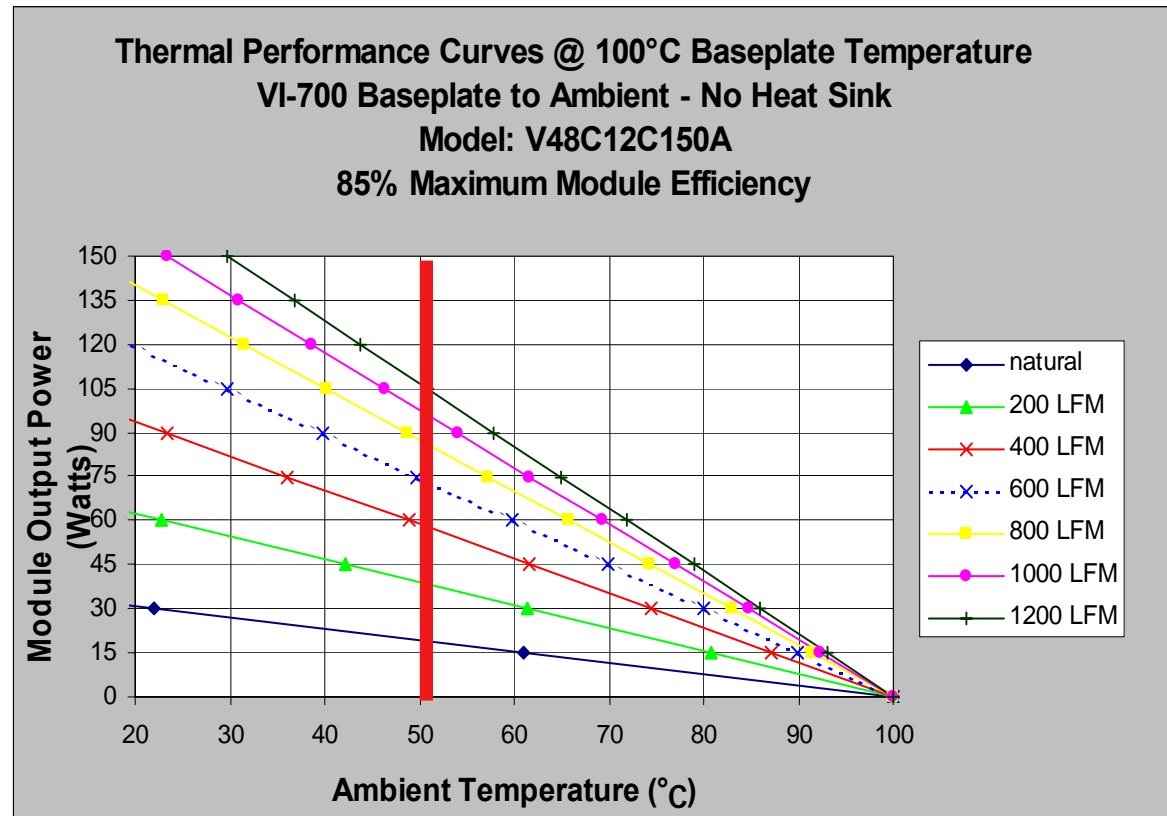


Power Dissipated =  $(1 - \eta) / \eta \times$  Power Output  
Power Input  $\times$  Efficiency ( $\eta$ ) = Power Output

- Heat is removed through the flat metal baseplate on top of the module
- The baseplate is thermally coupled to, but electrically isolated from heat generating components
- Methods of cooling:
  1. Conduction
  2. Convection
  3. Radiation

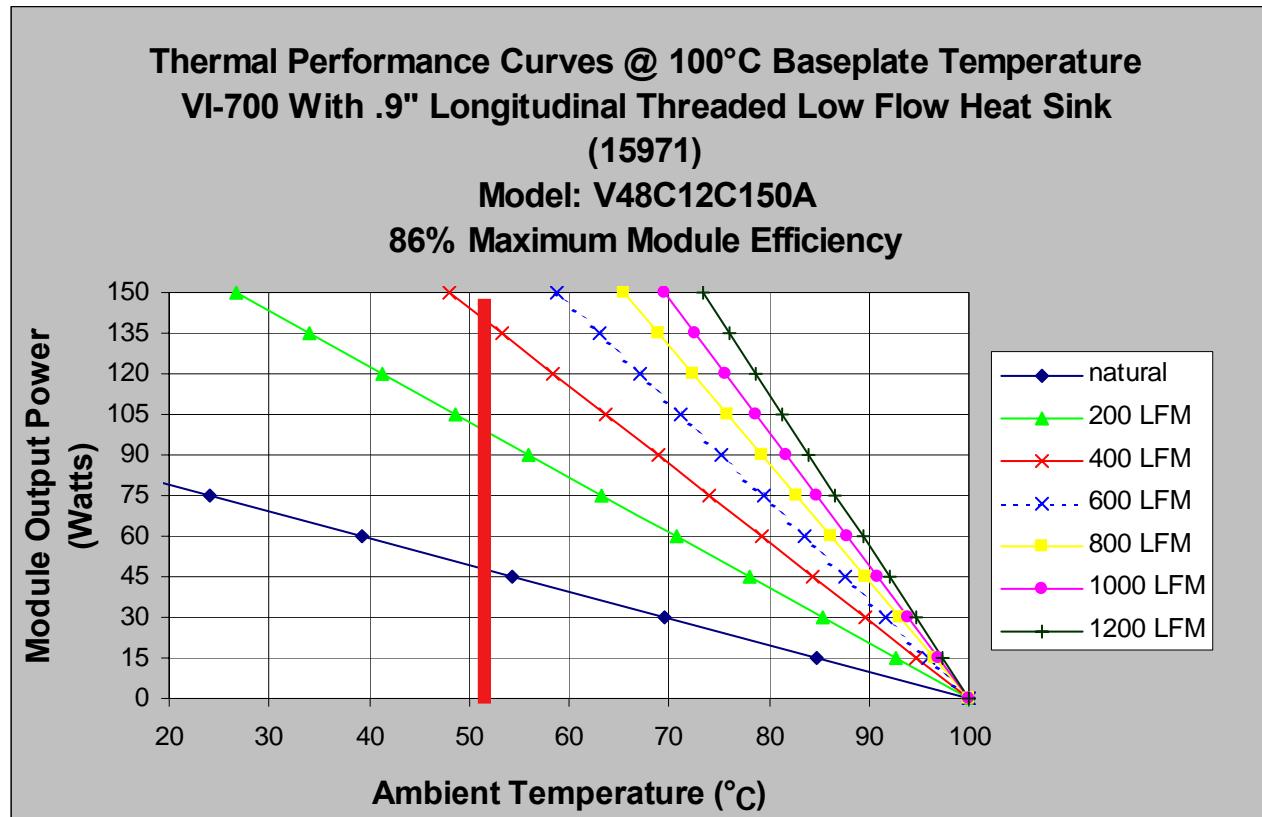
# Electrical Performance

## Thermal Considerations



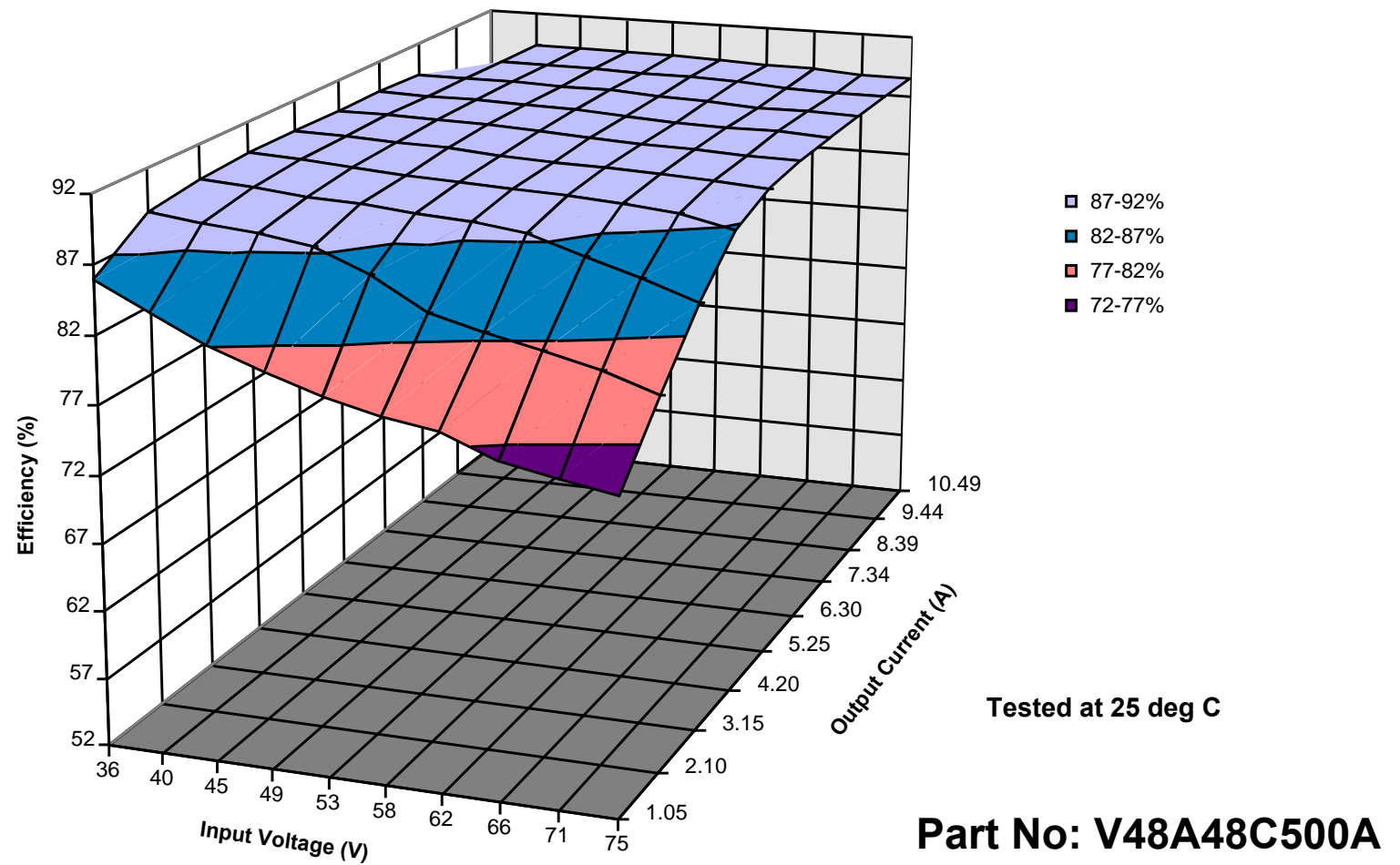
# Electrical Performance

## Thermal Considerations



# Electrical Performance

## Thermal Considerations

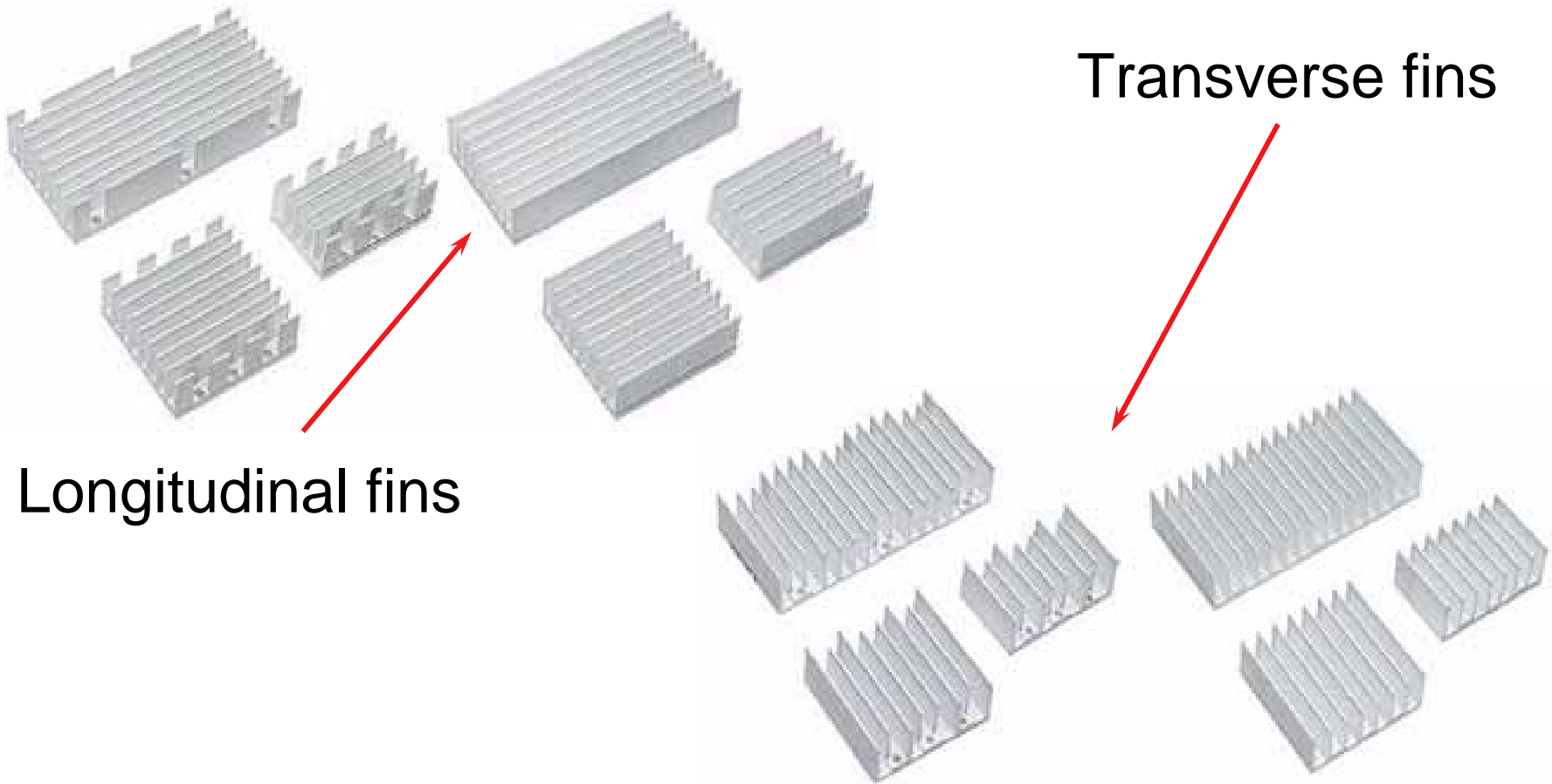


*Efficiency vs. input voltage and output current*

# Electrical Performance

## Thermal Considerations

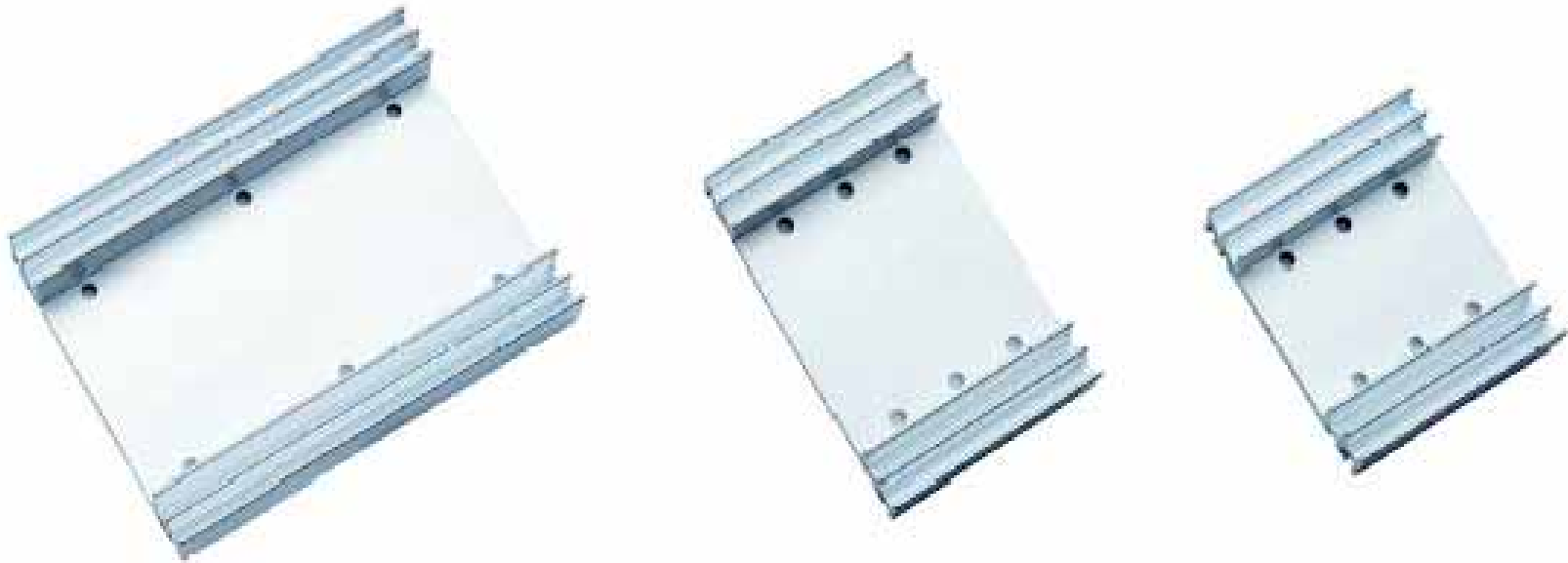
### Heat sinks



# Electrical Performance

## Thermal Considerations

Heat sinks – Low profile



# Power Components Simplify Design

## Thermal Considerations



*Side fin heat sinks add only 0.125 inches to the module's height*

# Electrical Performance

## Thermal Considerations

### ThermMate

- Maxi, Mini and Micro size thermal pads utilizing phase change interface material



# Power Component Design

## Control Functions

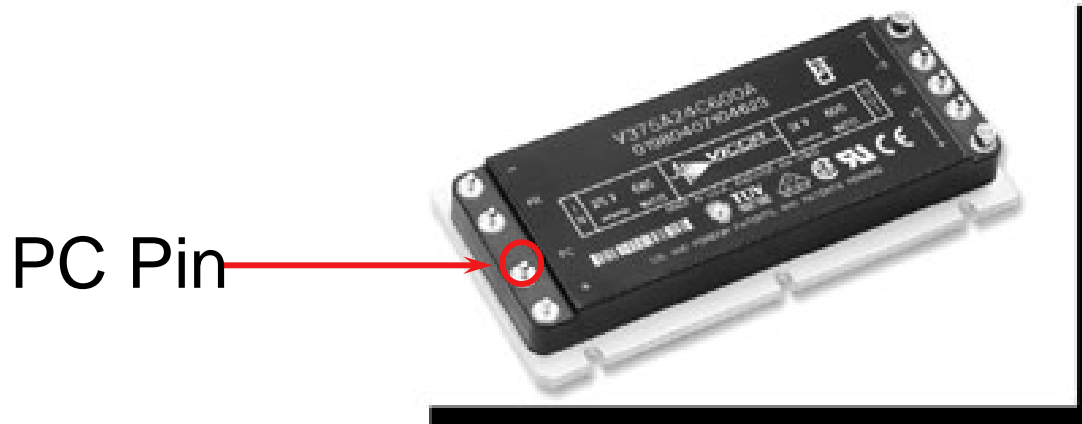


# Control Functions

- Primary control pin (PC)
  - Module enable/disable
  - On-state indicator
- Secondary control pin (SC)
  - Output voltage adjust
  - Module status
- Parallel pin (PR)

# Control Functions

## Primary Control

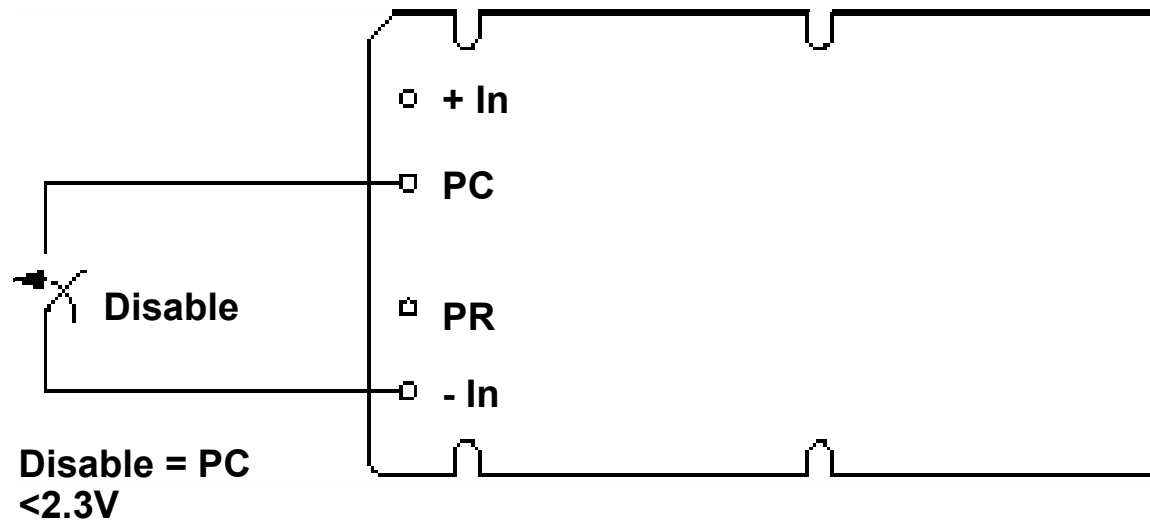


## DC Only

- Primary side module disable
- 5.7 volt / 1.5mA primary referenced bias supply
- Module status

# Control Functions

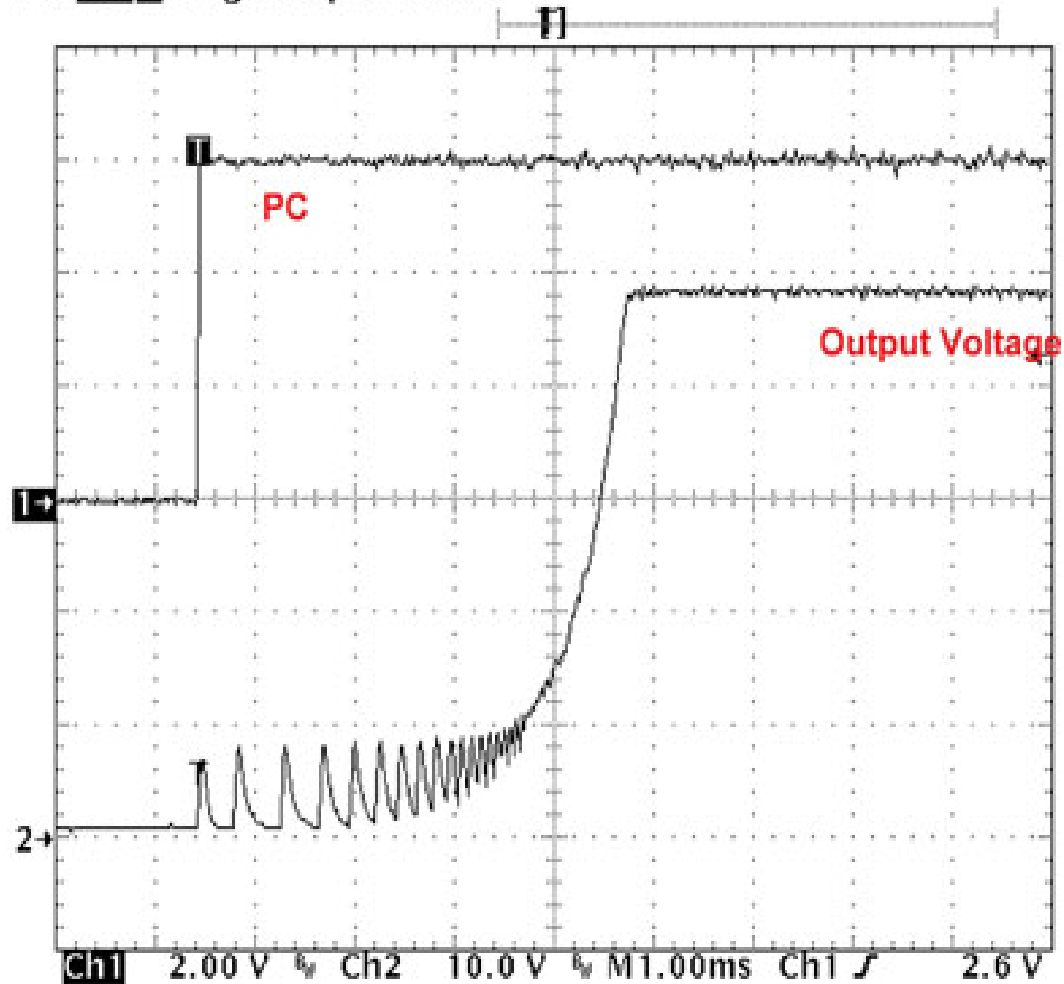
## Module Enable/Disable



# Control Functions

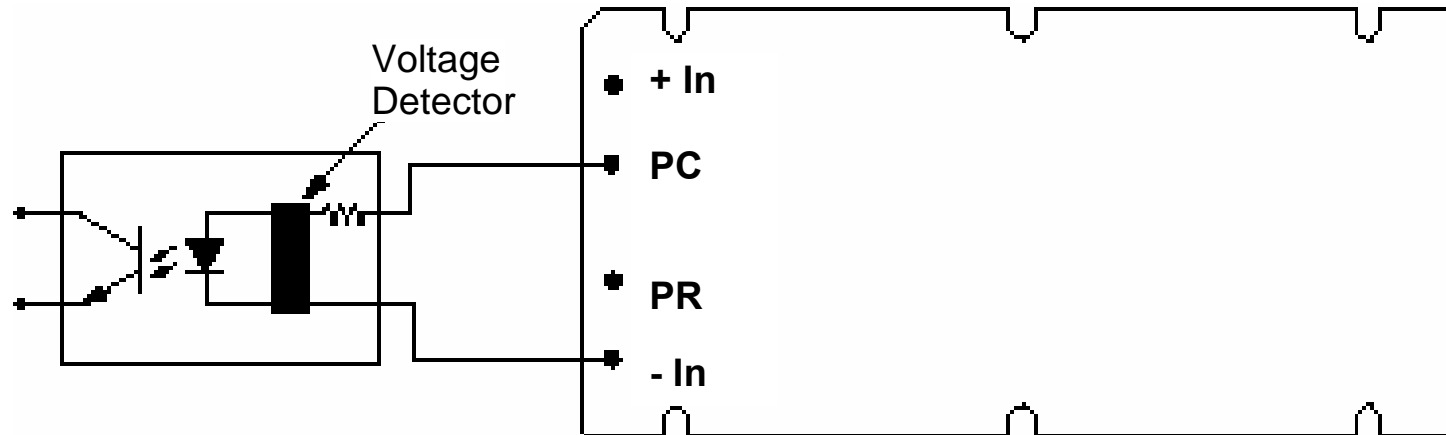
## Turn-on Characteristics

Tek **Stop** Single Seq 50.0kS/s



# Control Functions

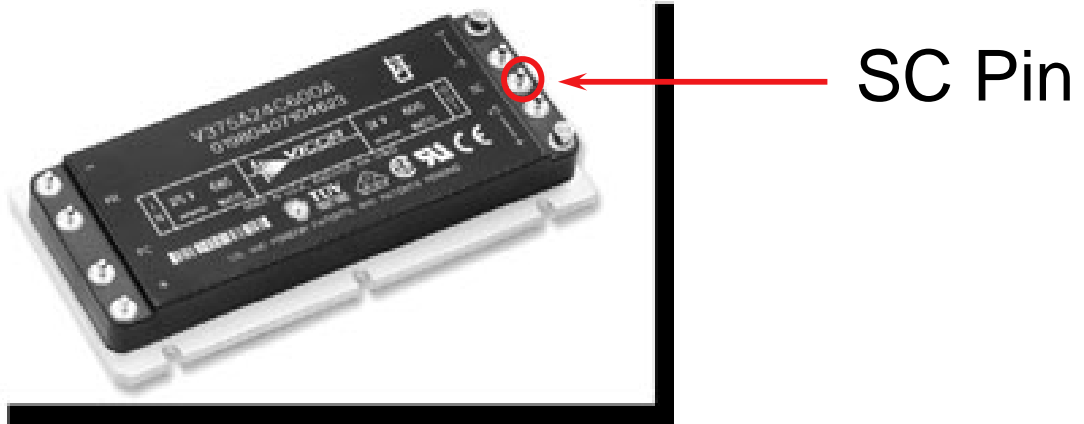
## Isolated On-state Indicator



*For non-isolated use a 4k $\Omega$  resistor and an LED*

# Control Functions

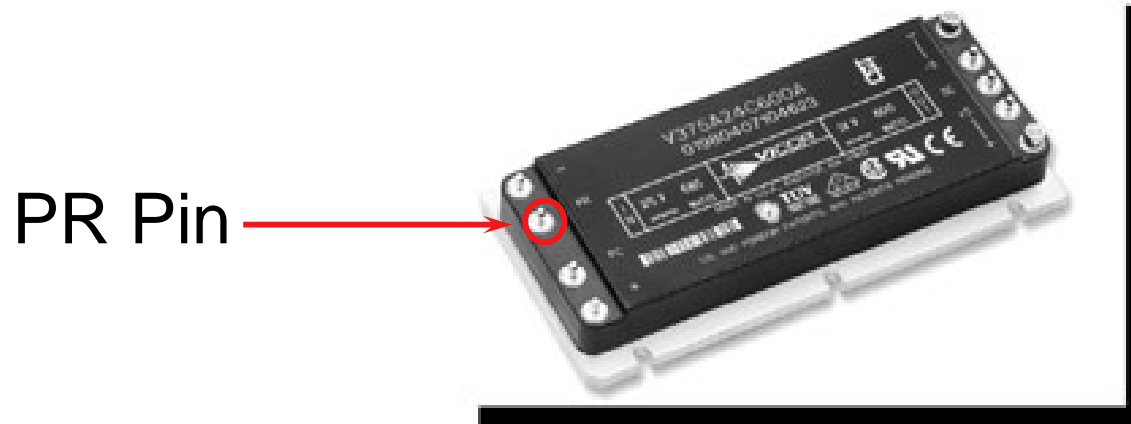
## Secondary Control



- Output voltage programming
- Module status
- Converts driver to booster

# Control Functions

## Parallel (PR)



## Input Side Connection For Parallel Operation

- Bidirectional transceiver bus
- DC or AC coupled
- Supports fault tolerant configurations

# Unique Paralleling Methods

- Eliminates serial connections
- Single wire or fault tolerant architecture
- AC or DC connection
- Instantaneous current sharing

# Unique Paralleling Methods

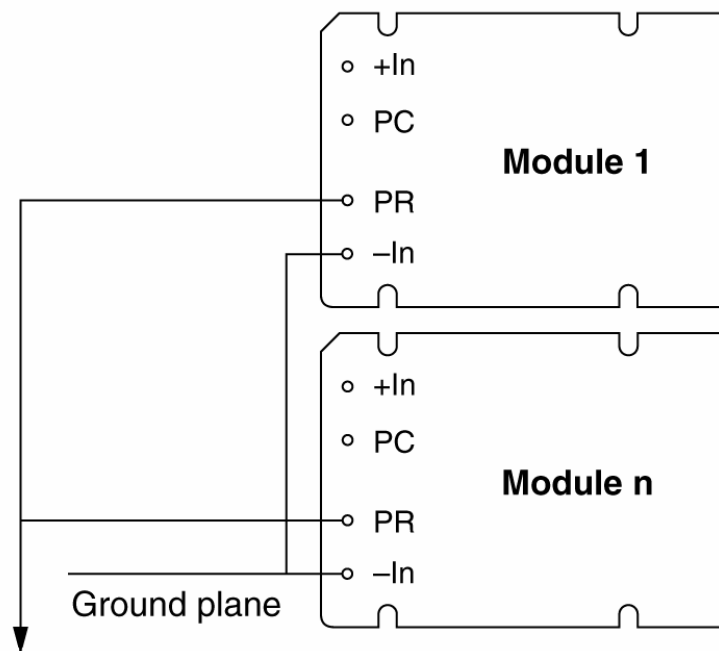
## Architectures and Features

Architecture	Current sharing	Module fault tolerant	Module and bus fault tolerant	Safety isolated interface	Phased power processing
DC coupled single wire	✓				
AC coupled single wire	✓	✓			
AC coupled web	✓	✓	✓		
Transformer coupled	✓	✓		✓	
Phased array chip (PAC)	✓				✓

# Unique Paralleling Methods

## Single Wire DC Architecture

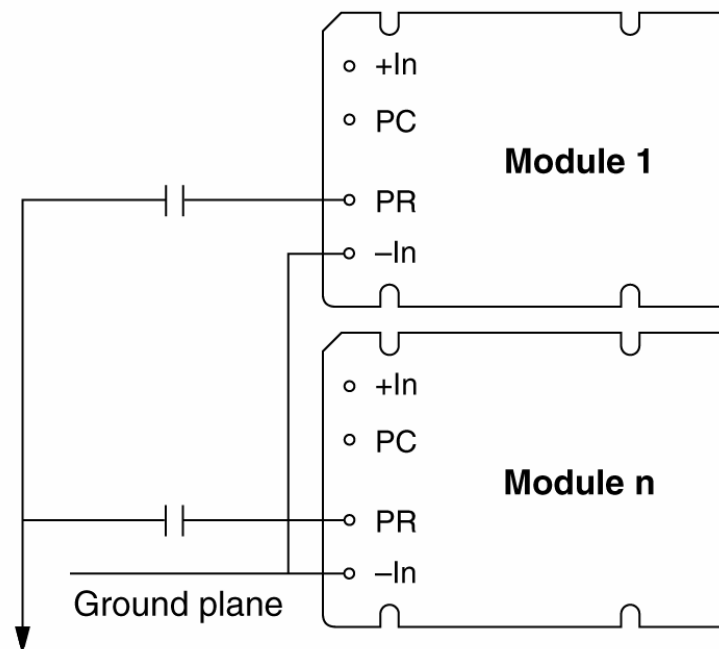
- Simple
- **Not** fault tolerant



# Unique Paralleling Methods

## Single Wire AC Architecture

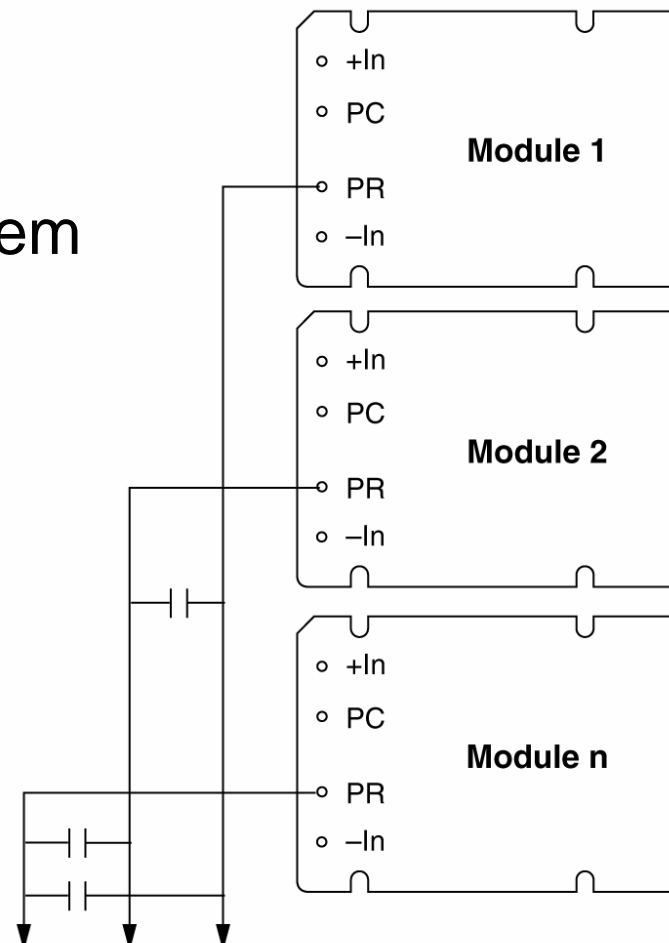
- Simple
- Fault tolerant



# Unique Paralleling Methods

## AC 'Web' Architecture

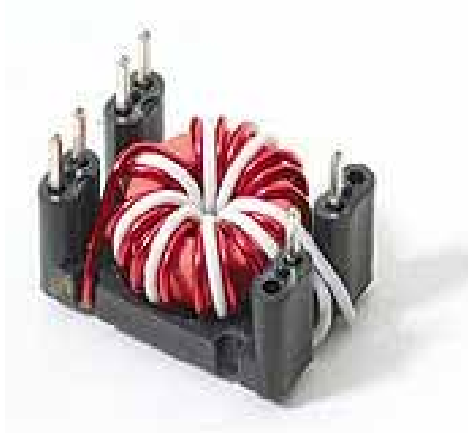
- **True** fault tolerance
- No single fault will compromise the system



# Unique Paralleling Methods

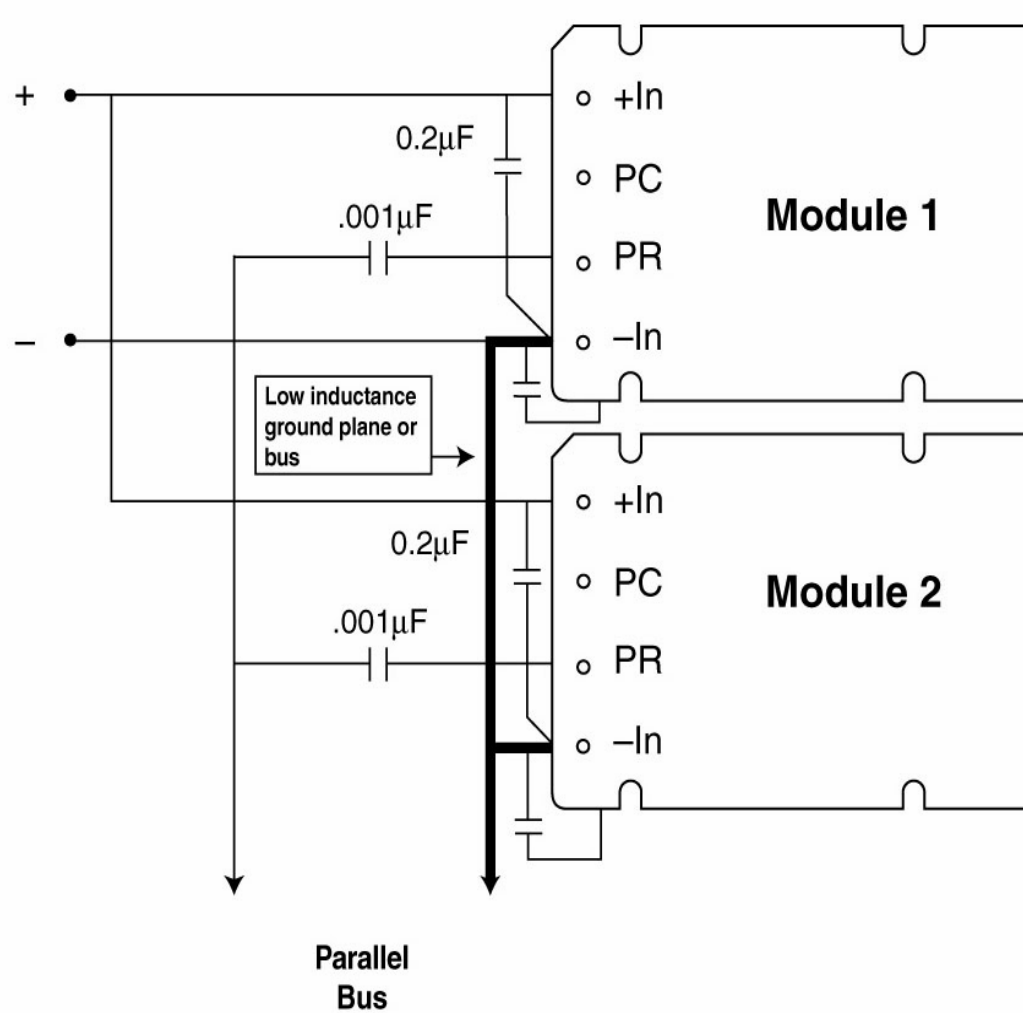
## PR Bus Isolation Transformer

- Developed for isolation of PR Bus signal when used with 2nd Generation parallel configurations



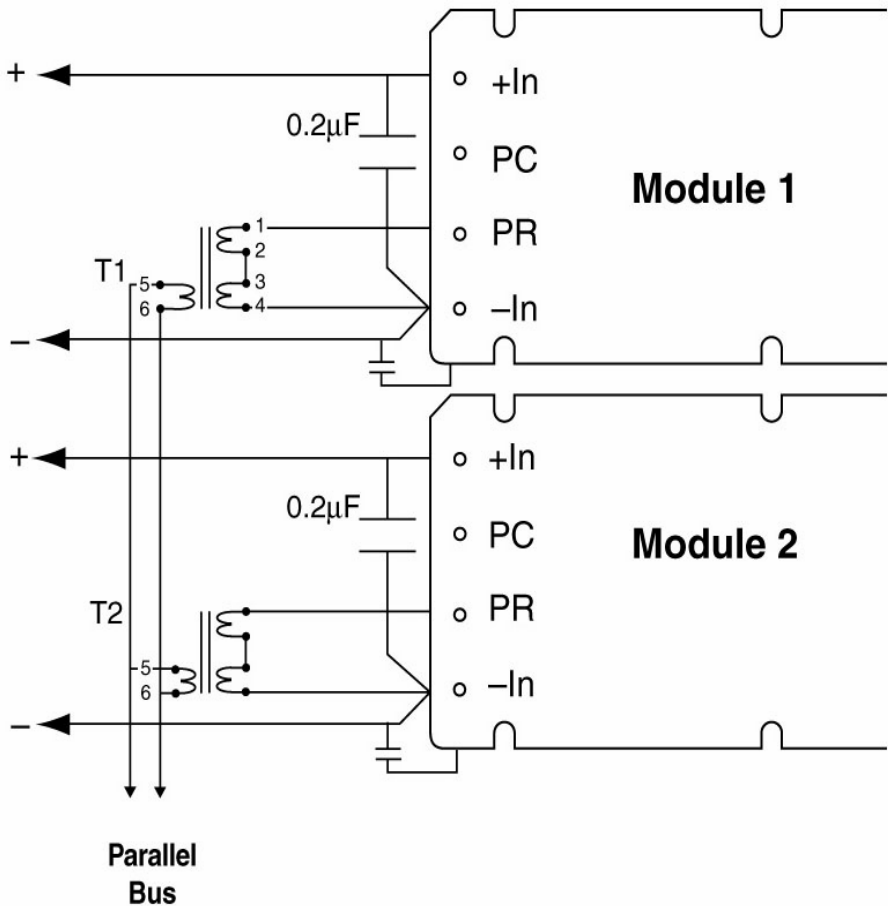
# Unique Paralleling Methods

## AC Coupled Single-wire Interface



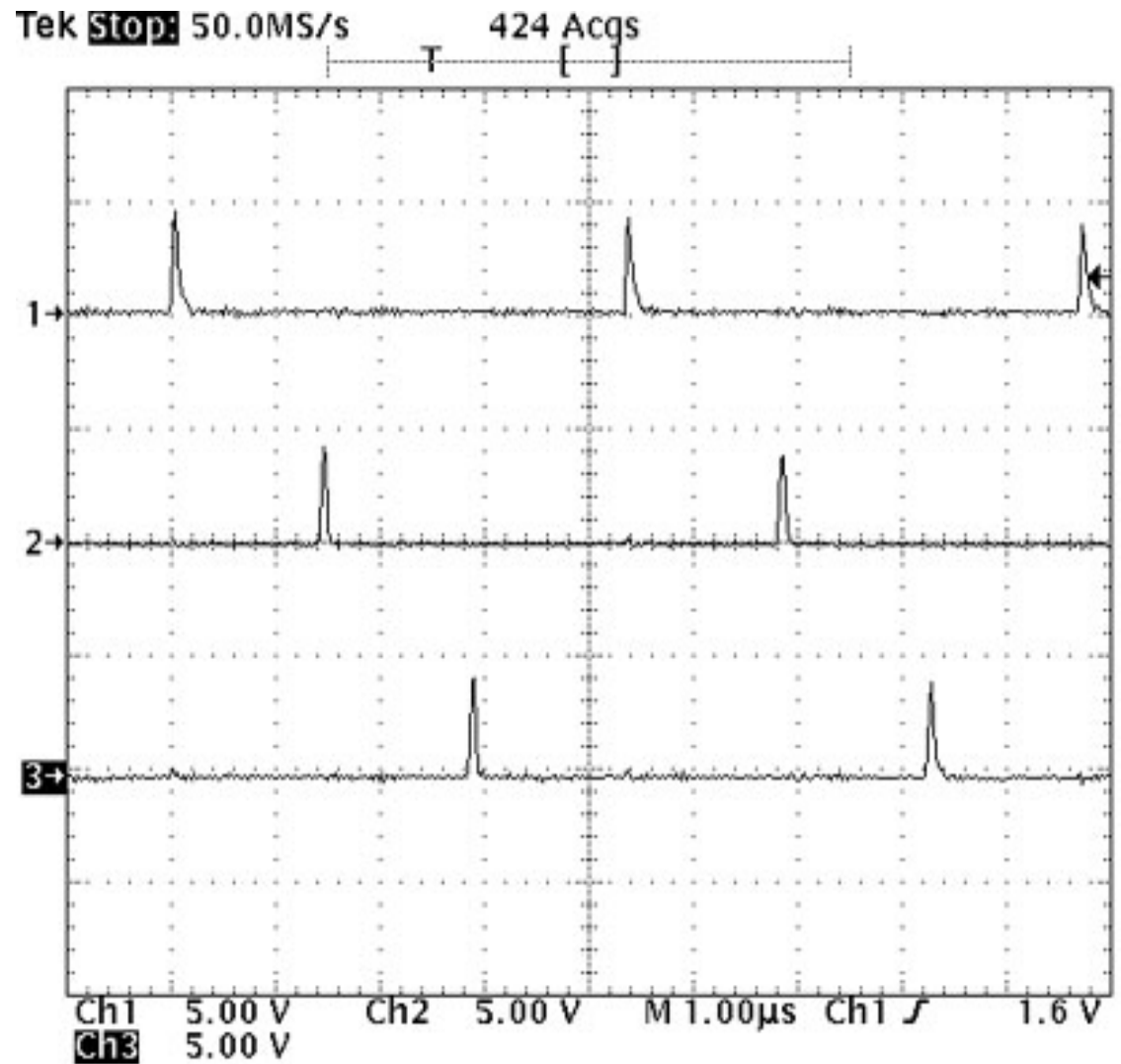
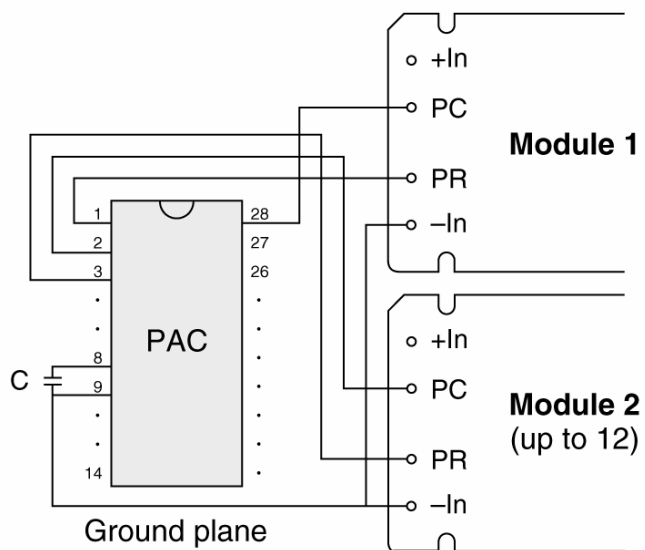
# Unique Paralleling Methods

## Transformer Coupled Interface

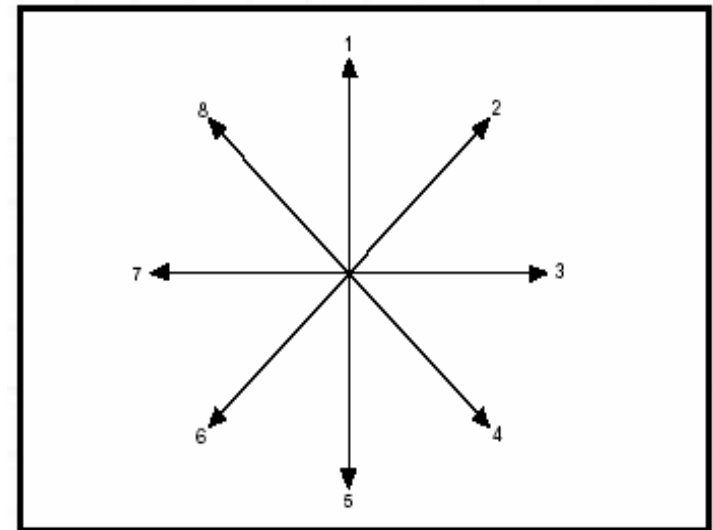
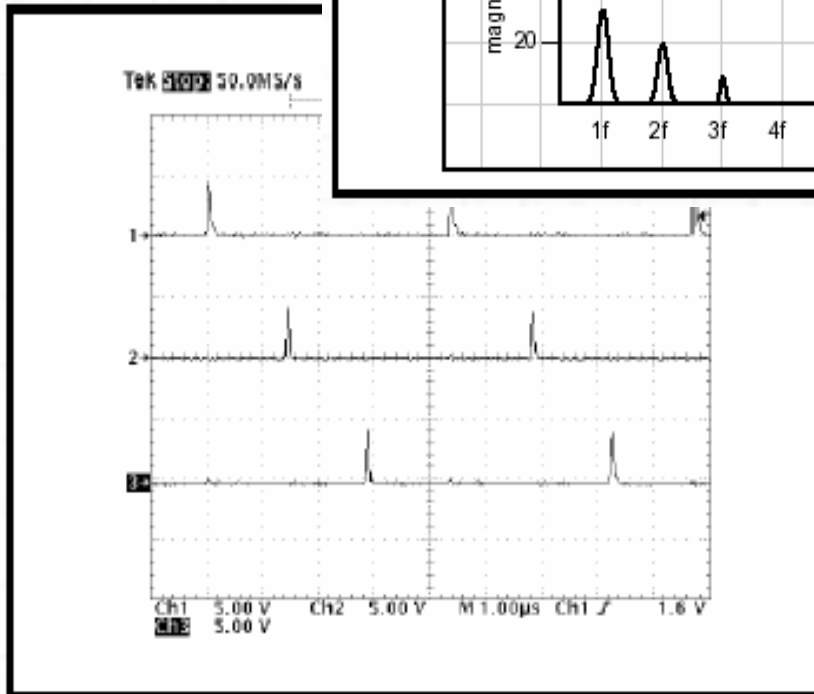
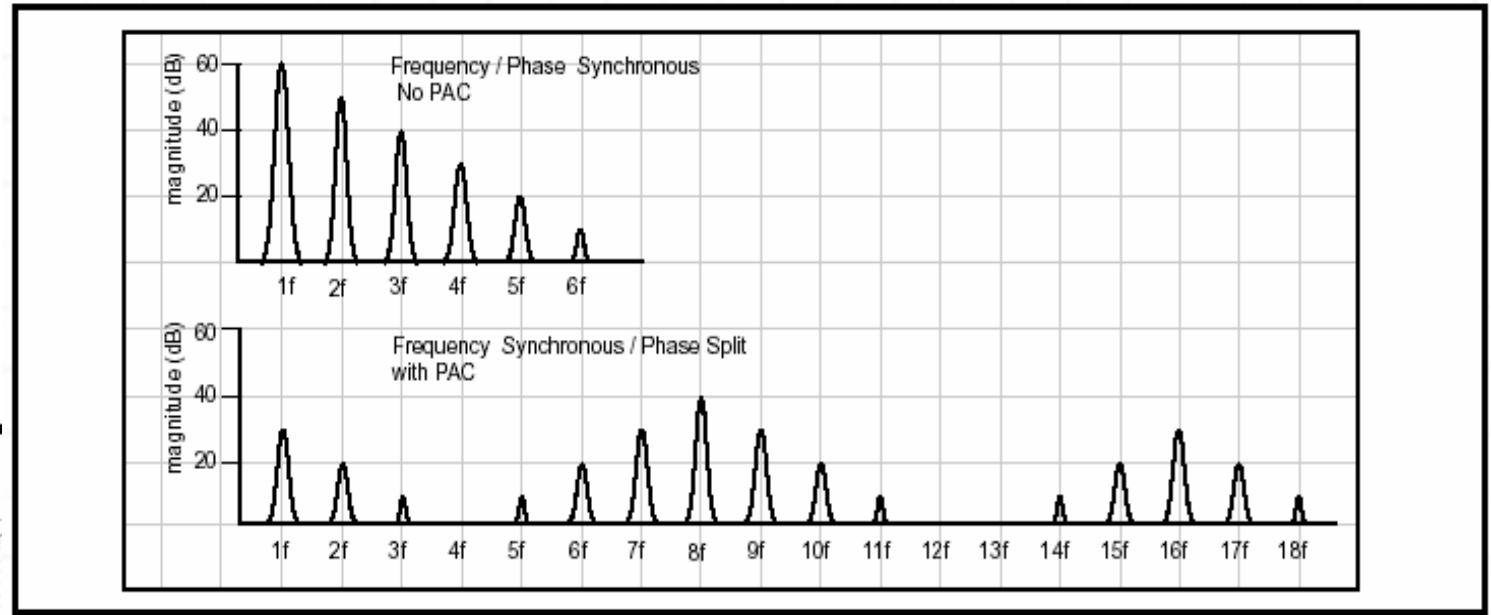


# Unique Paralleling Methods

## Phased Array Controller (PAC)



# Unique Paralleling Methods



# Module Do's and Don'ts

## Safety Considerations

- In accordance with safety agency requirements, if the baseplate is accessible, it must be connected to earth or chassis ground in the end product

# Electrical Safety Concepts

## Insulation Withstand: Terms and Definitions

**Operational insulation:** Between secondary circuits and chassis/earth ground

**Basic insulation:** Between primary circuits and chassis/earth ground

**Reinforced insulation:** Between primary and secondary circuits

**Class I:** Protection against electric shock is achieved by using basic insulation

**Class II:** Protection against electric shock relies upon reinforced insulation

# Electrical Safety Concepts

## Safety Approval

Vicor products are safety approved as Class I equipment, incorporating Class II circuitry. The withstand voltages, as defined in the product documentation, are in accordance with Clause 5.3 Electric Strength of EN 60950, “Safety of Information Technology Equipment, including Electrical Business Equipment” and in accordance with the requirements stated on Page 3 of EN 50116, “Production Hi-pot”.

# Electrical Safety Concepts

## Vicor Engineering Type Tests

All isolation boundaries, i.e., operational, basic and reinforced are evaluated according to EN60950, Table 18 for a period of 60 seconds. Typical Hi-pot values are:

- 1500Vac / 2121Vdc input to baseplate
- 3000Vac / 4242Vdc input to output
- 500Vac / 707Vdc output to baseplate

# Electrical Safety Concepts

## Vicor Production Hi-pot

All isolation boundaries are Hi-pot tested according to EN50116, production Hi-pot, except as noted:

- 100% test: input to baseplate at 1500Vac / 2121Vdc for minimum of 2 seconds for AC-DC and DC-DC products
- 100% test: input to output at 3000Vac / 4242Vdc for a minimum of 2 seconds for isolation transformer
- 100% test: input to output at 3000Vac / 4242Vdc for a minimum of 2 seconds for “Brains”
- Vendor-supplied isolation transformers are 100% pre-tested at 3000Vac / 4242Vdc
- Opto isolators are 100% pre-tested according to VDE0884

# Electrical Safety Concepts

## Hi-pot Requirements

- EN 60950 allows for certain electrical components in the power supply to be removed for type test. Capacitors connected between the power supply's output and chassis usually have a lower voltage rating than the Hi-pot voltage and can be damaged during Hi-pot type test; they can be removed for the test
- It is possible for a power supply to pass the original type test with those capacitors removed, subsequently pass the reduced production line test with them in place, but then fail during the end user's type test

# Module Do's and Don'ts

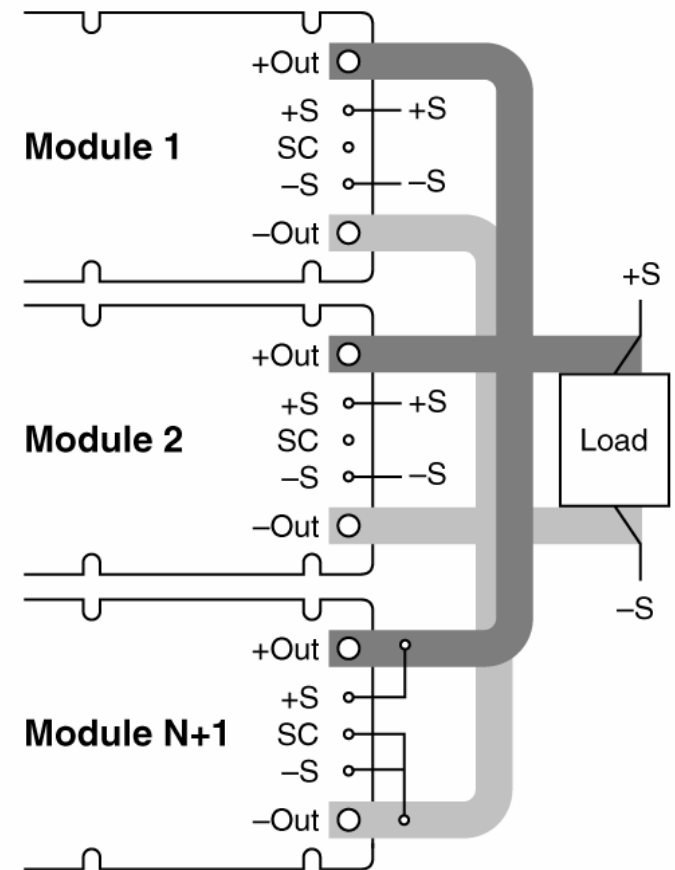
## Closing the Loop

- Maxi and Mini DC-DC converters require proper termination of their sense pins in order to prevent an open loop condition

# Module Do's and Don'ts

## Module Array Output Connections

- Large power bus to minimize and balance parasitic impedance from each module output to the load
- Sense pins should be tied to the same point on the respective power bus
- To minimize interconnections, modules may be configured as slaves by shorting SC to -S
- Or'ing diodes, in series with each +Out pin, provide module output fault tolerance



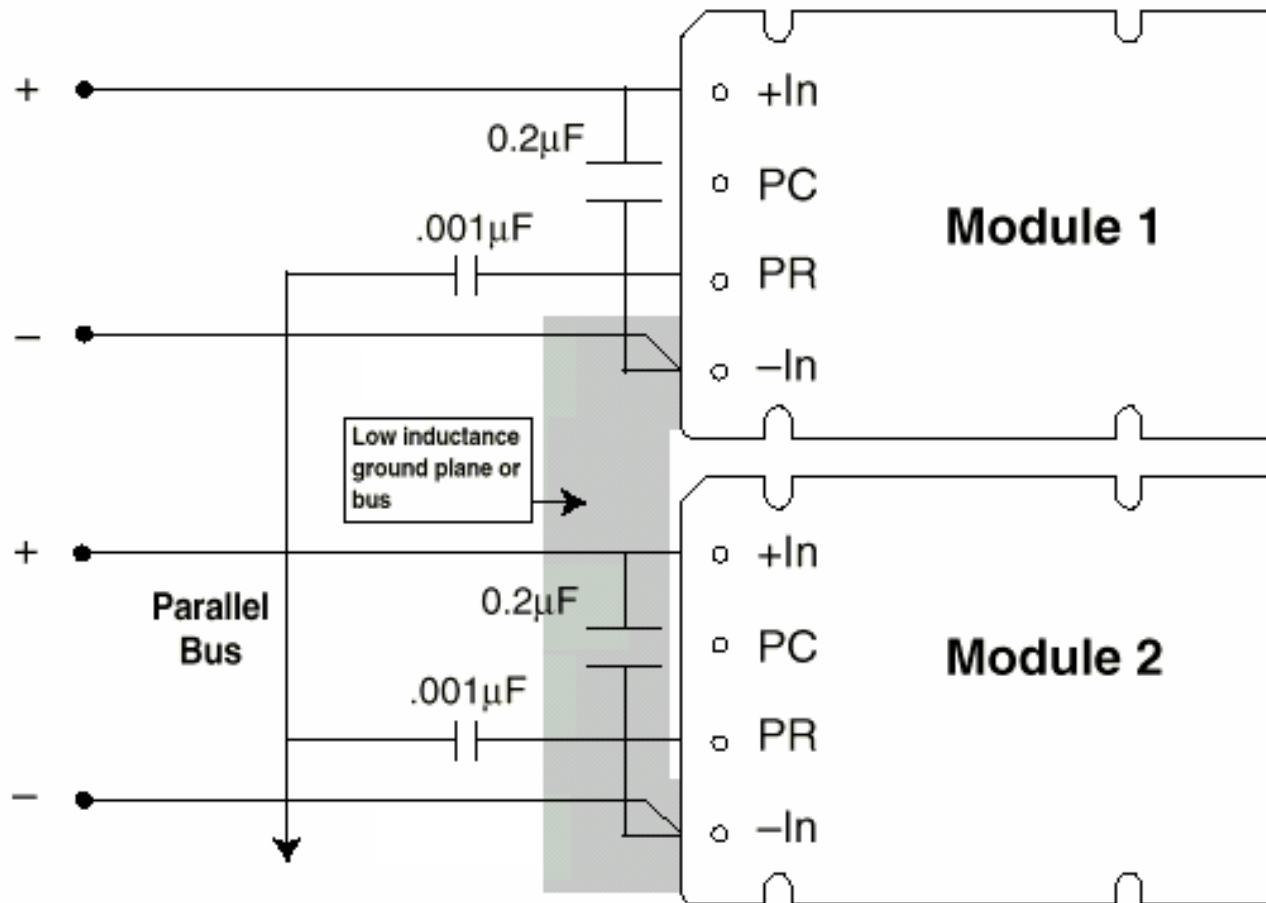
# Module Do's and Don'ts

## High Power Arrays

- Every module should be fused
- Every module should be by-passed using Y-type capacitors between each input lead and the baseplate and a capacitor across the input leads of the modules for lower input source impedance
- Up to 12 modules can be directly connected in parallel using the PR pin
- -In bus should have common low impedance as the PR pin is referenced to -In

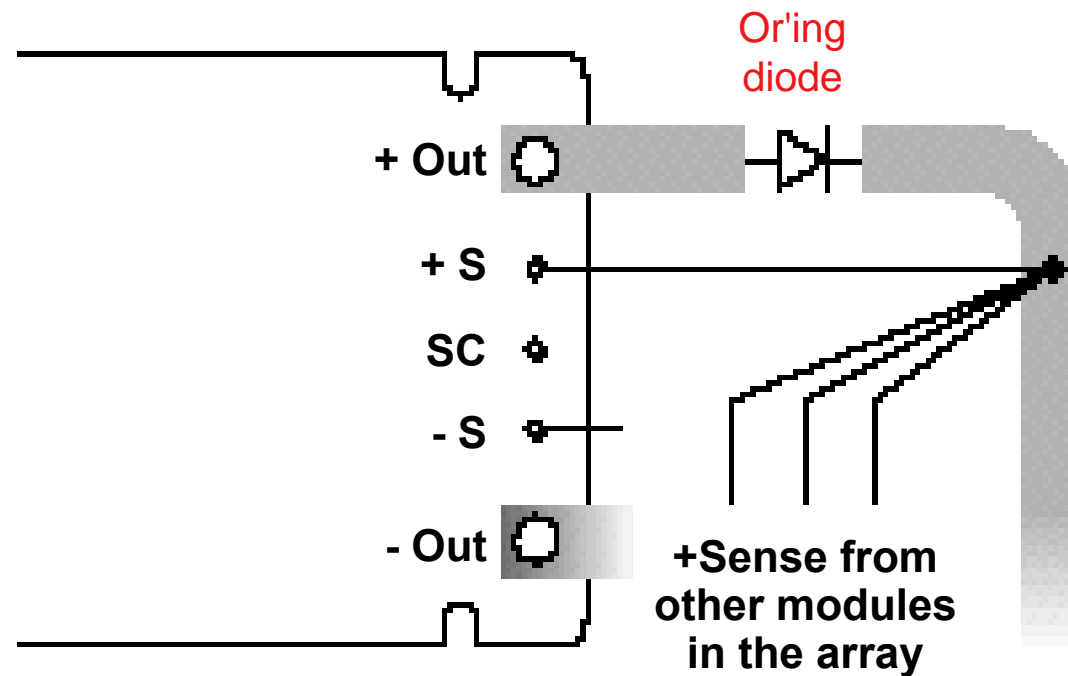
# Module Do's and Don'ts

## Connection Technique



# Module Do's and Don'ts

## Fault Tolerant



# Power Component Design

## Mounting Methods

### In-board vs. On-board



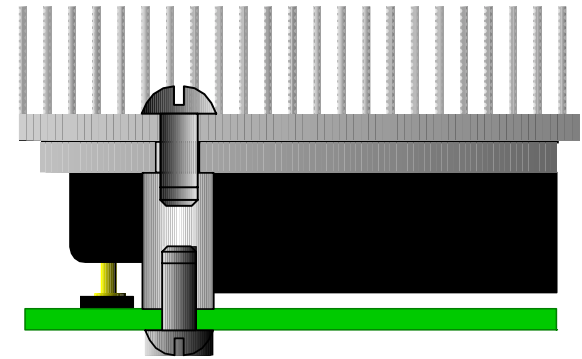
# Mounting Methods



# Mounting Methods

## Surface Mount Socketing System

- Surface mount header
- Standoffs
- 2<sup>nd</sup> Generation module with ModuMate (gold plated pin) option
- Thermal pad
- Heat sink



# Mounting Methods

## SurfMate Sockets

- Surface mountable
- Qualified tested for up to 100 Amperes
- Rated for up to 5 module insertions and extractions
- Sockets are pre-installed on plastic headers
- Header is not removed after soldering



# Mounting Methods

## InMate Sockets

- Installs into plated thru-holes for on-board or in-board module mounting
- Qualified tested to 100 Amperes
- Rated for 5 module insertions and extractions
- InMates are shipped preinstalled on disposable plastic headers



# Mounting Methods

## Socket Installation

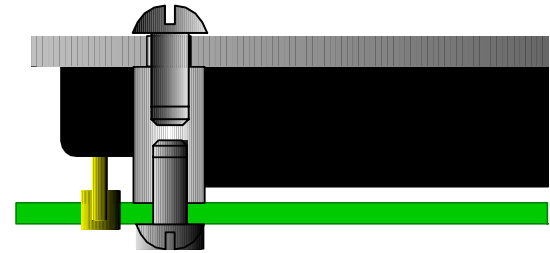
- Header and socket assembly is first installed onto PCB
- Header insures proper installation height and alignment of sockets
- After soldering, the plastic header is removed and discarded



# Mounting Methods

## Socket Component System

- Sockets
- Standoffs
- 2<sup>nd</sup> Generation module with ModuMate (gold pin) option



# Mounting Methods

## Socket Component System

- Exchange tool allows for the proper removal of a socketed 2<sup>nd</sup> Generation module
- Prevents uneven stresses on socket fingers during module extraction which can degrade socket to pin interface
- Available for maxi, mini, and micro module sizes



# Power Component Design

## Applications Examples

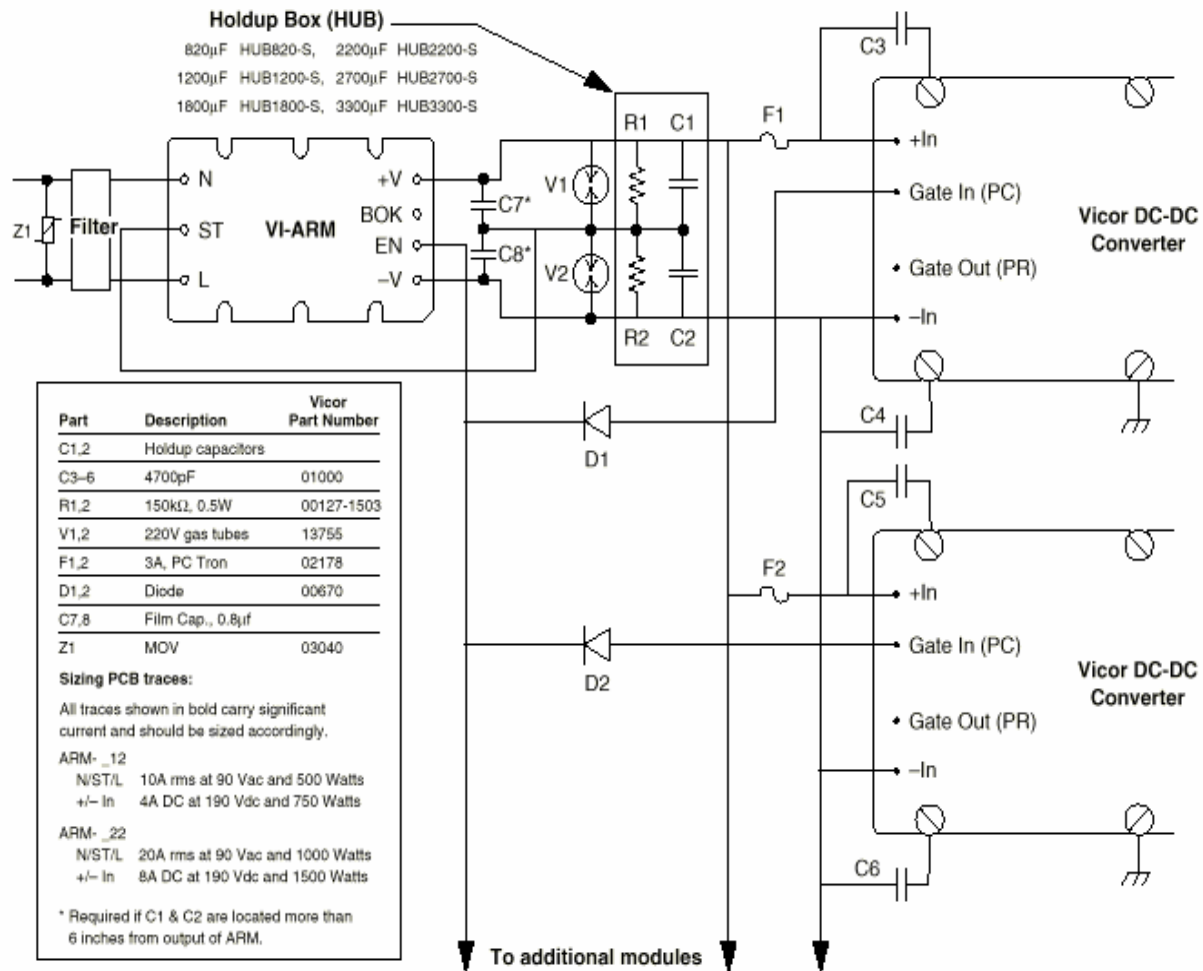


# Applications Examples

- High power array
- Hotswap application
- Implementing remote sense to micro modules

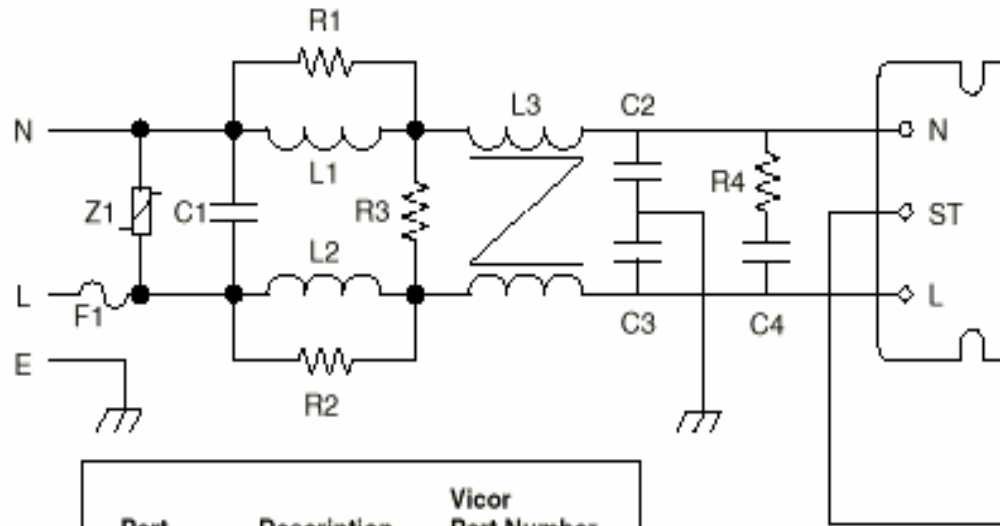
# Applications Examples

## High Power Array Application



# Applications Examples

## High Power Array Application



Part	Description	Vicor Part Number
C1	1.0 $\mu$ F	02573
C2, C3	4700pF	01000
C4	0.15 $\mu$ F	03269
F1	12A fuse	05147
L1, L2	27 $\mu$ H	14563
L3	1.3mH	15016
R1, R2	10 $\Omega$	
R3	150k $\Omega$ , 0.5W	00127-1503
R4	2.2 $\Omega$	
Z1	MOV	03040

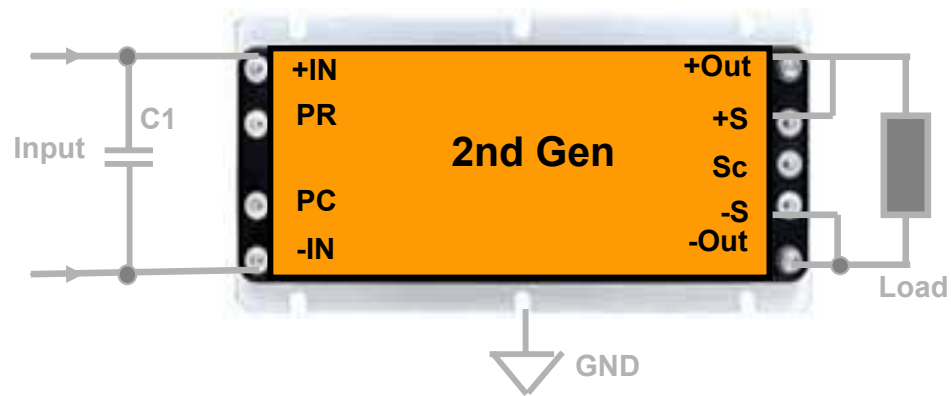
- The recommended input filter consists of a common mode choke and Y-capacitors (line-ground) plus two additional inductors and an X-capacitor (line-line)
- This filter configuration provides sufficient insertion loss to comply with the Level-B conducted emissions limit

# FARM (Filter/Autoranging Rectifier Module)



# EMI Compliance

## Differential-mode Capacitor

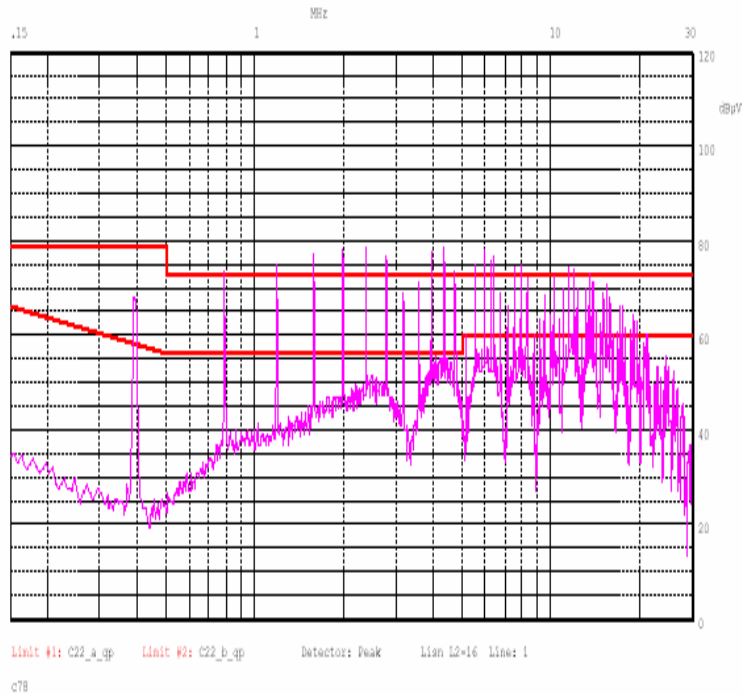


### C1: 120 $\mu$ F 100V Electrolytic Capacitor

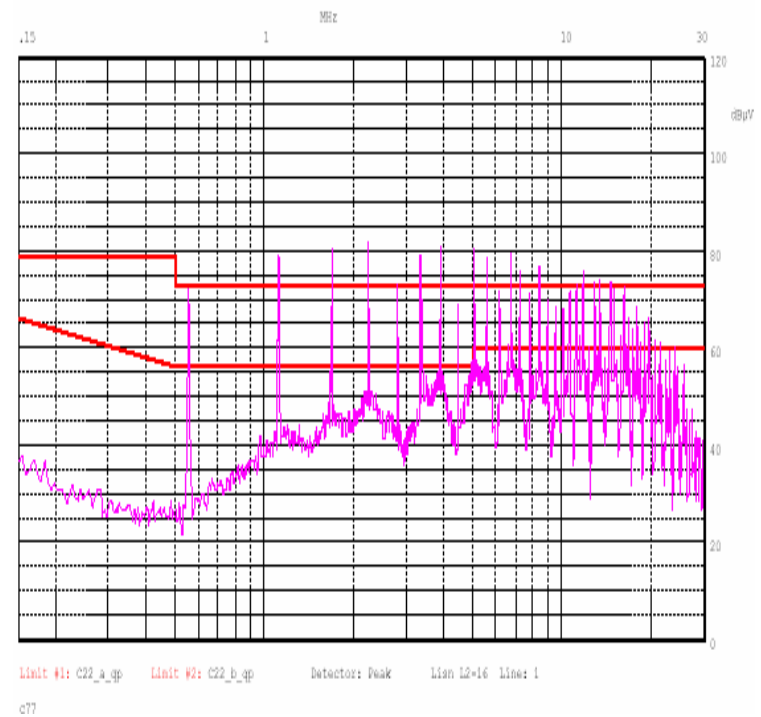
- Ensures low input impedance
- Creates stability and good transient response
- Should be as close as possible to the module input

# EMI Compliance

## Differential-mode Capacitor



**50% FL**

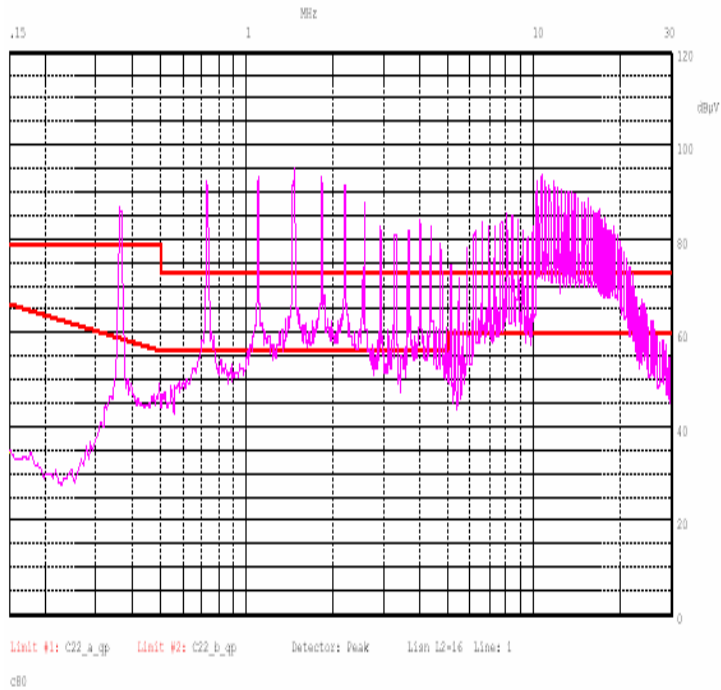


**100% FL**

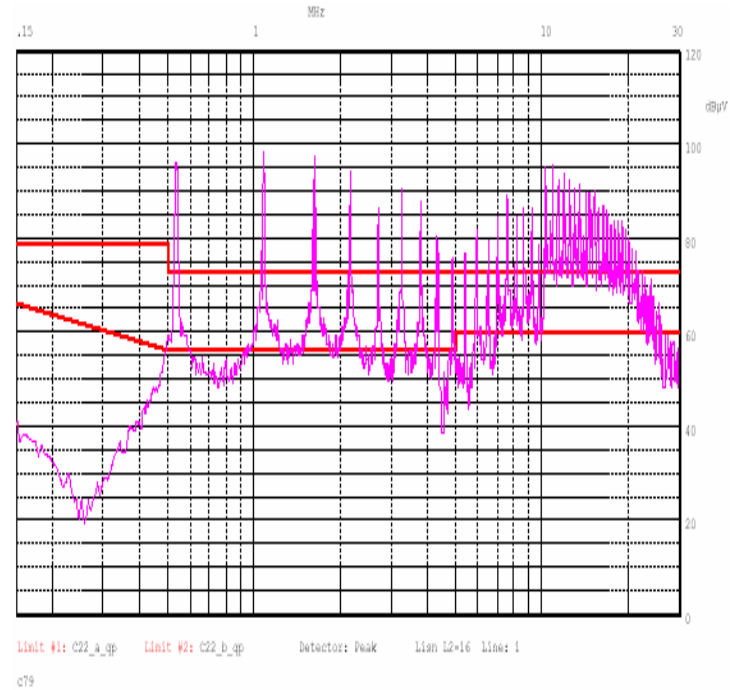
**V48C3V3C75AL**

# EMI Compliance

## Differential-mode Capacitor



**50% FL**

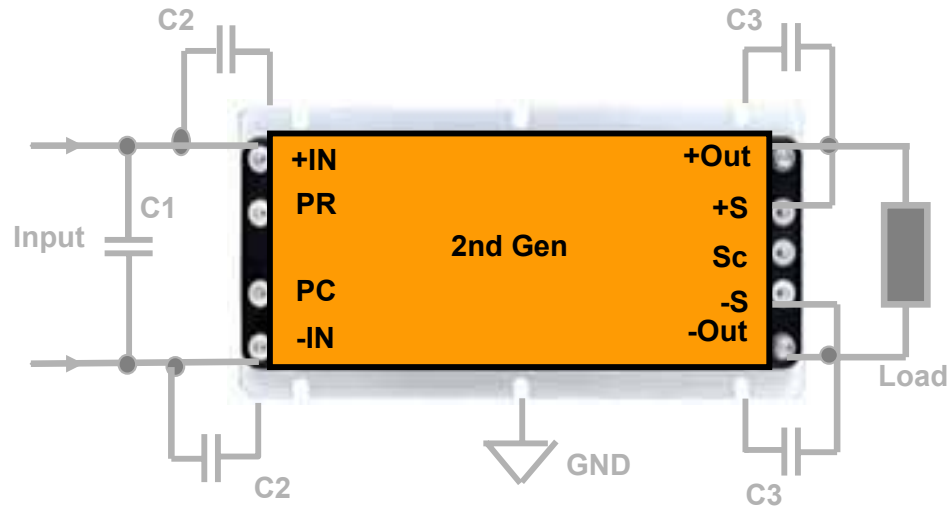


**100% FL**

**V48C48C150AL**

# EMI Compliance

## Bypass Capacitors: Common-mode Attenuation



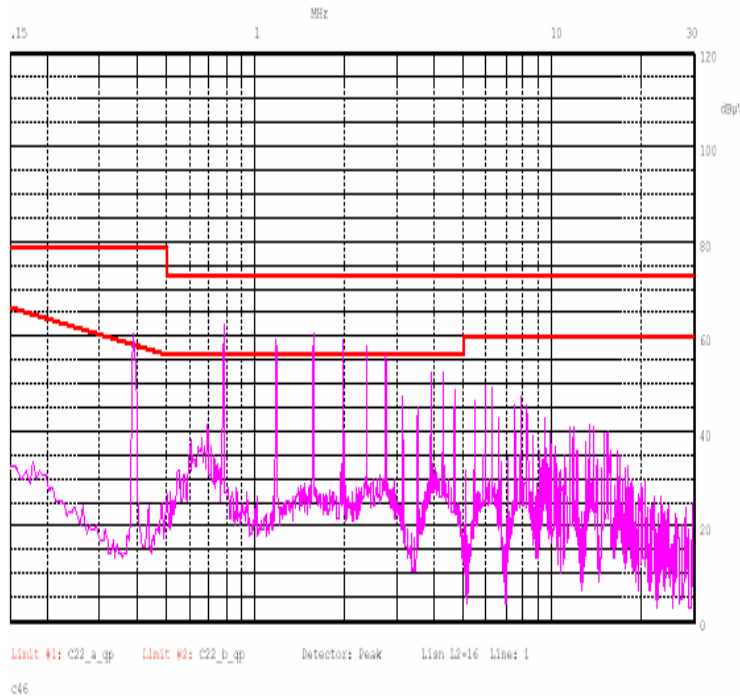
**C1: 120 $\mu$ F 100V Electrolytic Capacitor**

**C2, C3: 4.7nF 'Y' Capacitors**

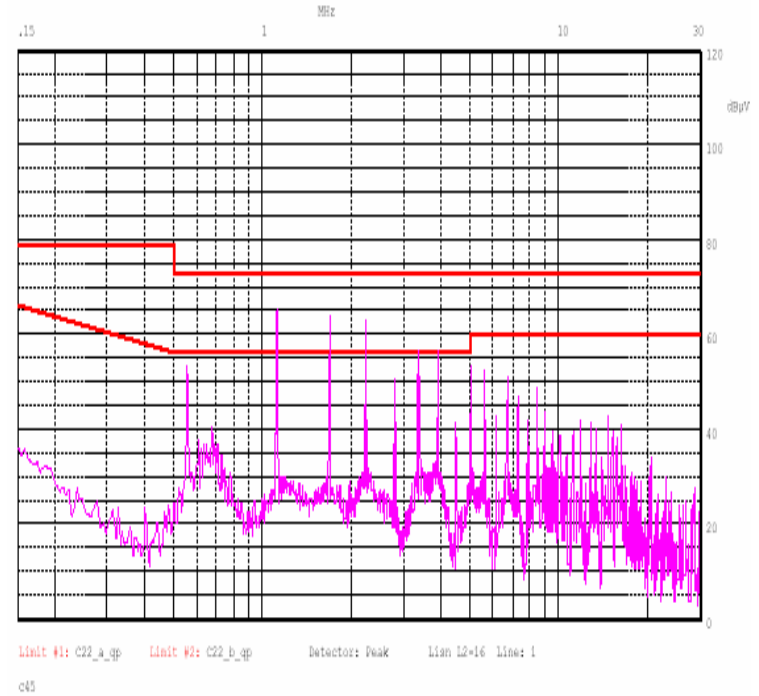
- C2, C3, C4, C5 should be as close as possible to module input
- The baseplate GND connection should be available next to the input and output pins

# EMI Compliance

## Bypass Capacitors: Common-mode Attenuation



**50% FL**

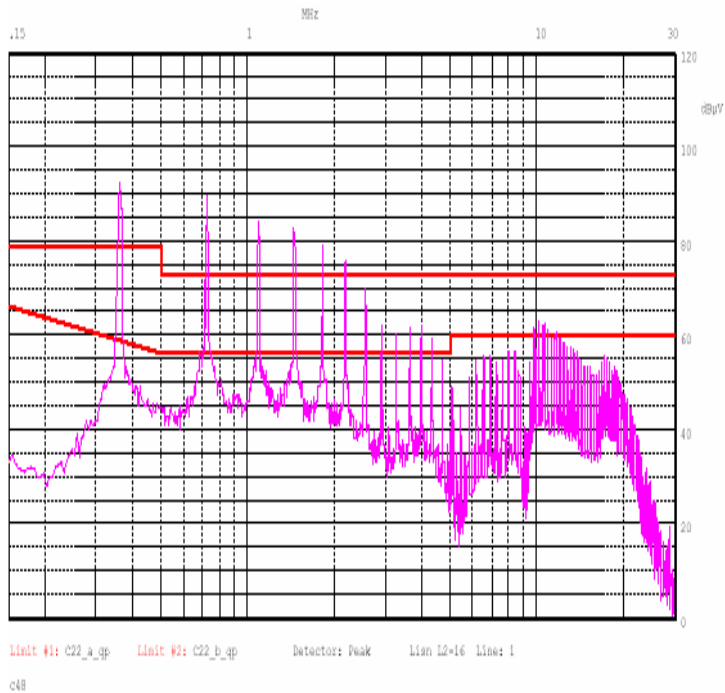


**100% FL**

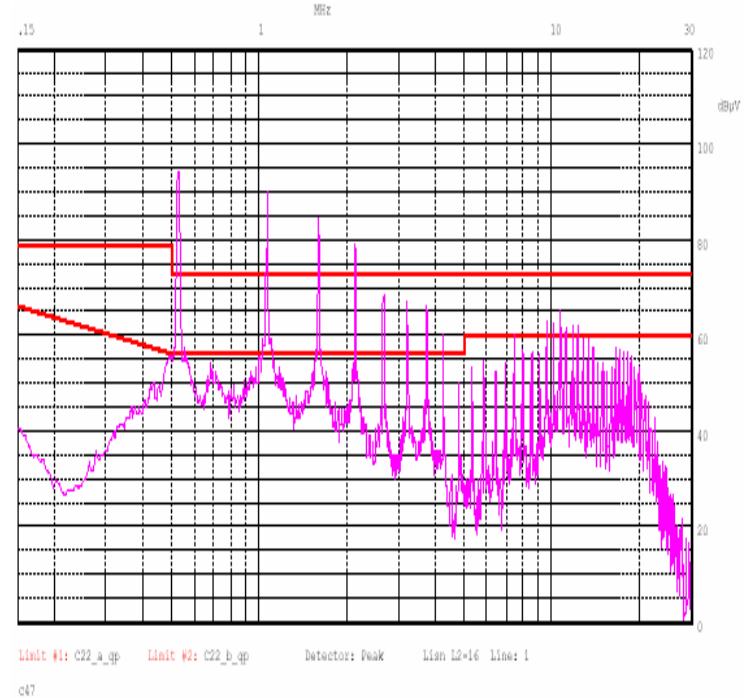
**V48C3V3C75AL**

# EMI Compliance

## Bypass Capacitors: Common-mode Attenuation



**50% FL**

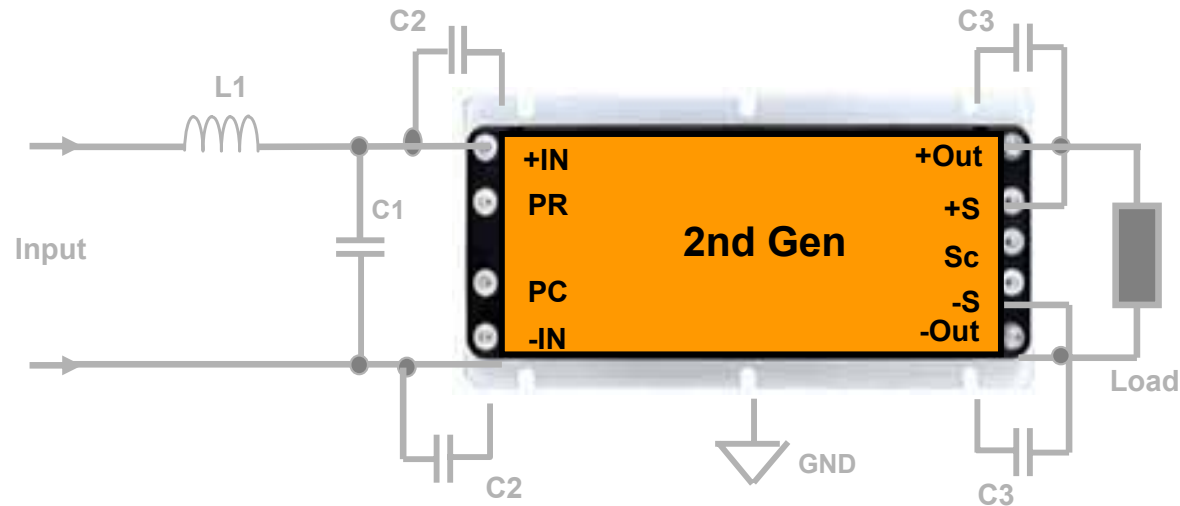


**100% FL**

**V48C48C150AL**

# EMI Compliance

## Differential-mode Inductor



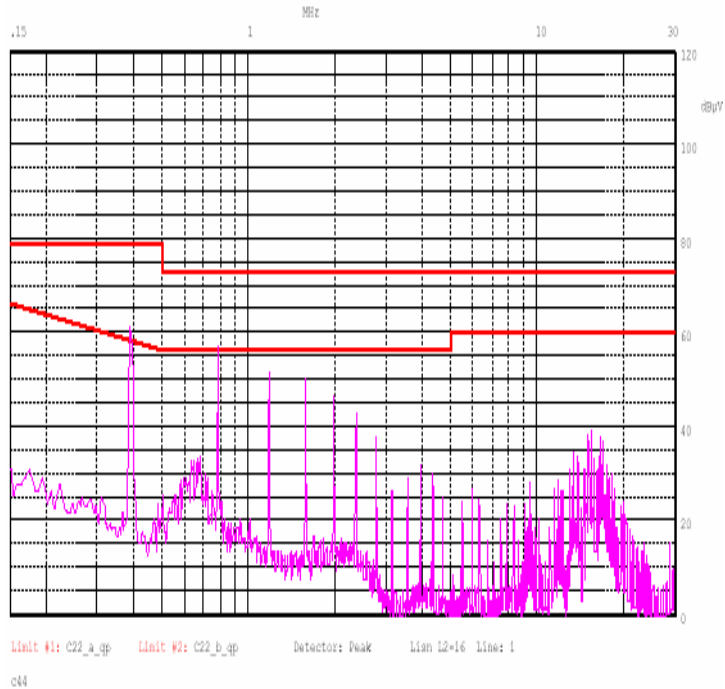
**C1: 120 $\mu$ F 100V Electrolytic Capacitor**

**C2, C3: 4.7nF 'Y' Capacitors**

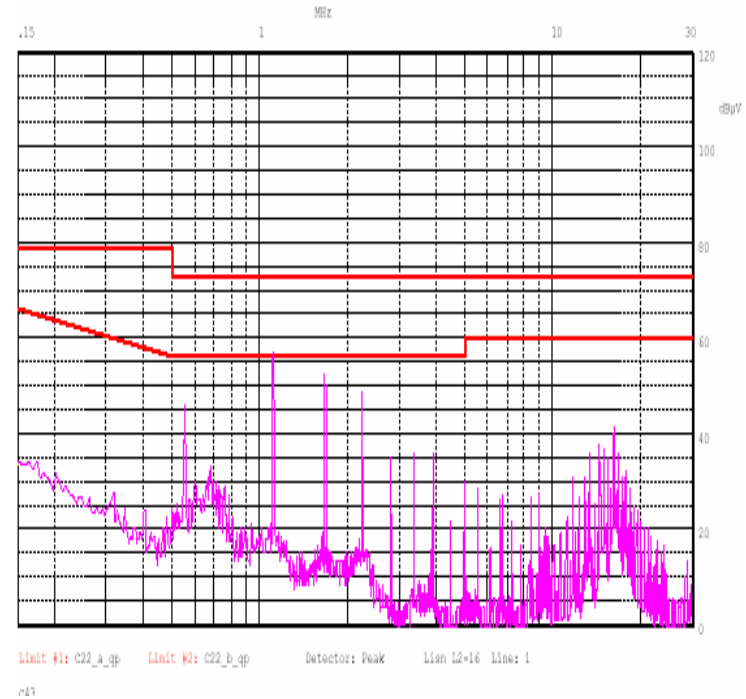
**L1: 27 $\mu$ H P/N 14563 Differential-mode Inductor**

# EMI Compliance

## Differential-mode Inductor



**50% FL**

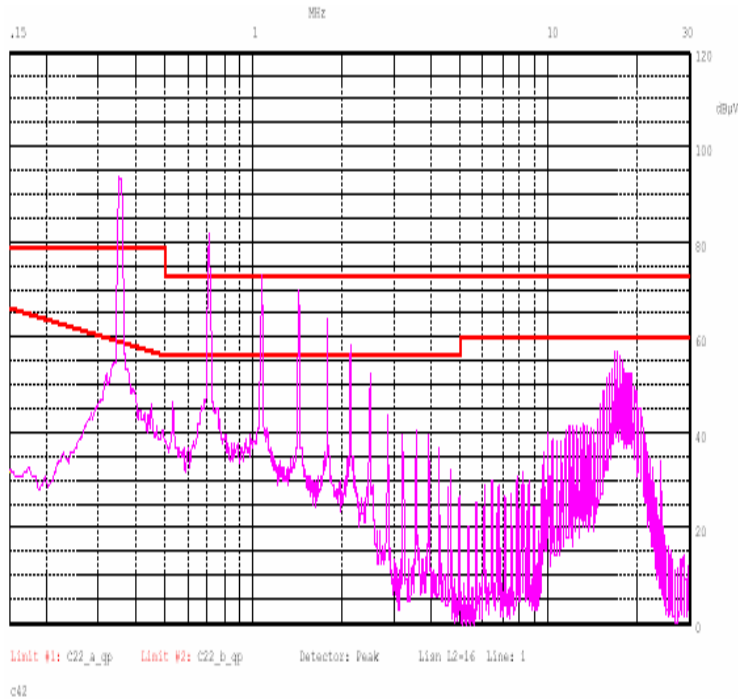


**100% FL**

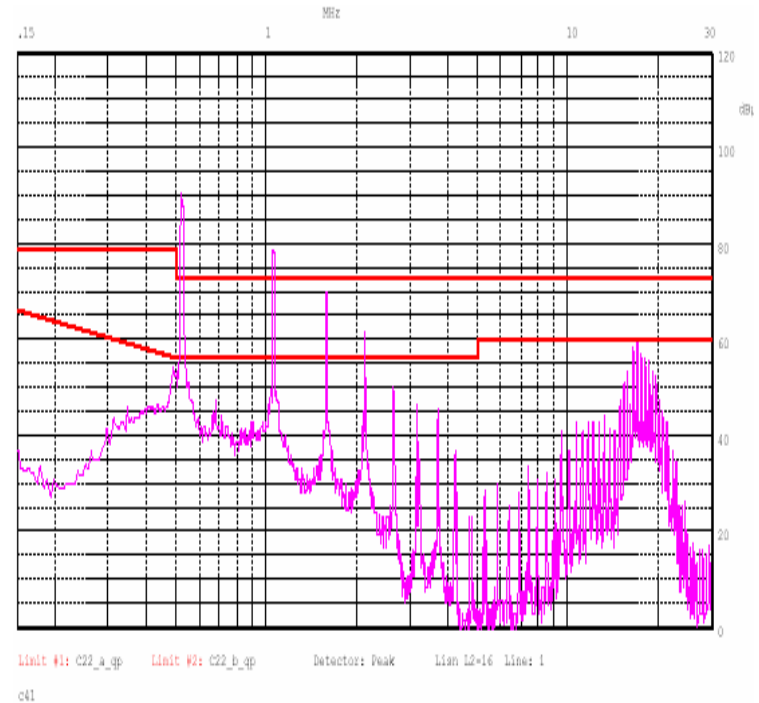
**V48C3V3C75AL**

# EMI Compliance

## Differential-mode Inductor



**50% FL**

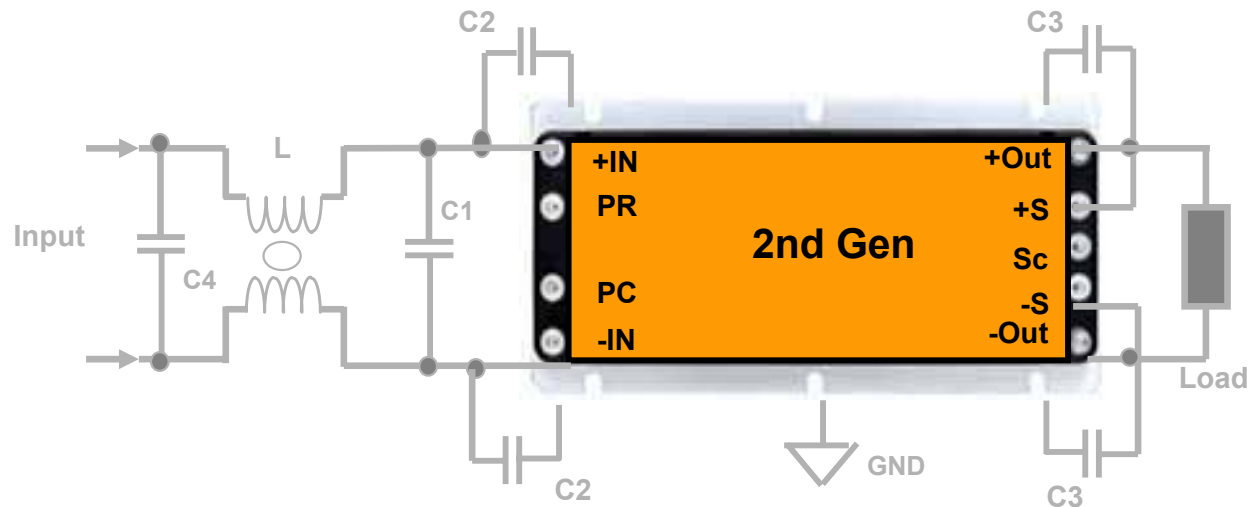


**100% FL**

**V48C48C150AL**

# EMI Compliance

## Common-mode Filter



**C1: 120 $\mu$ F 100V Electrolytic Capacitor**

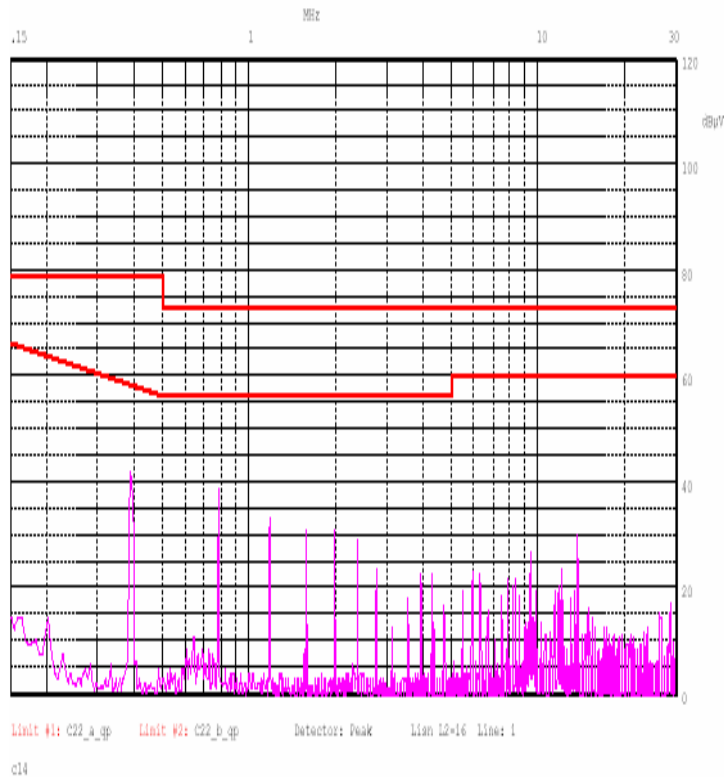
**C2, C3: 4.7nF 'Y' Capacitors**

**C4: 2.2 $\mu$ F Polyester Capacitor**

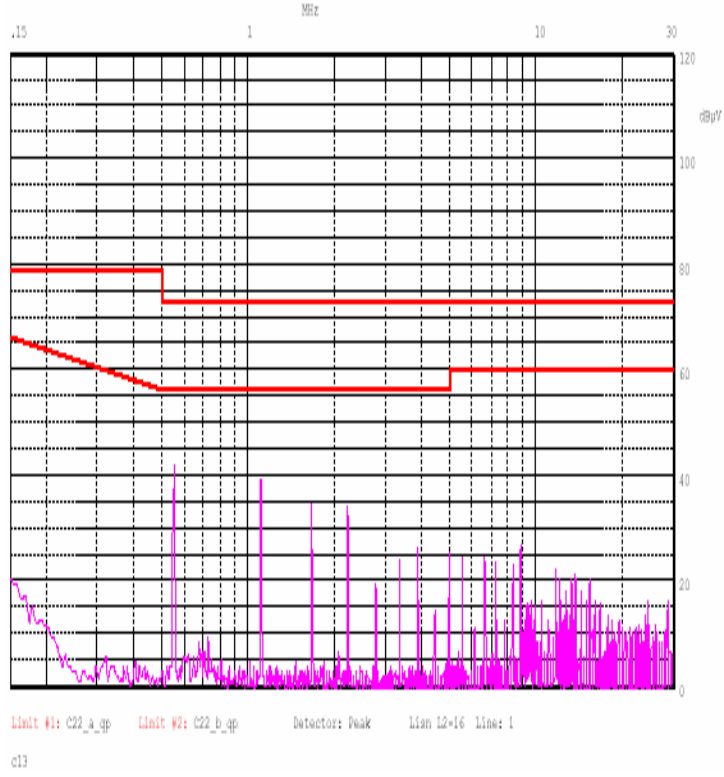
**L: 2x 0.42mH Vicor P/N 36-00037 Common-mode Inductor**

# EMI Compliance

## Common-mode Filter



**50% FL**

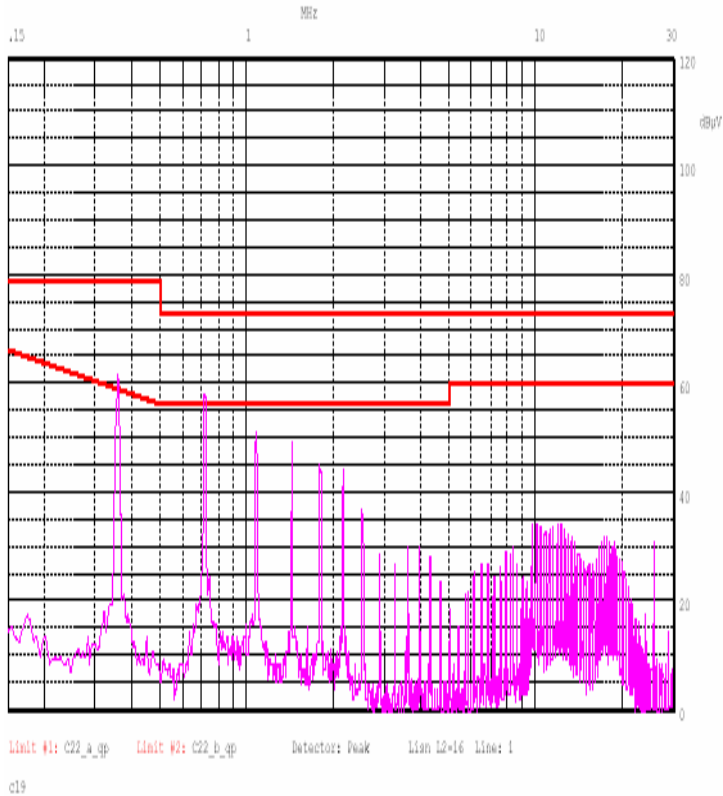


**100% FL**

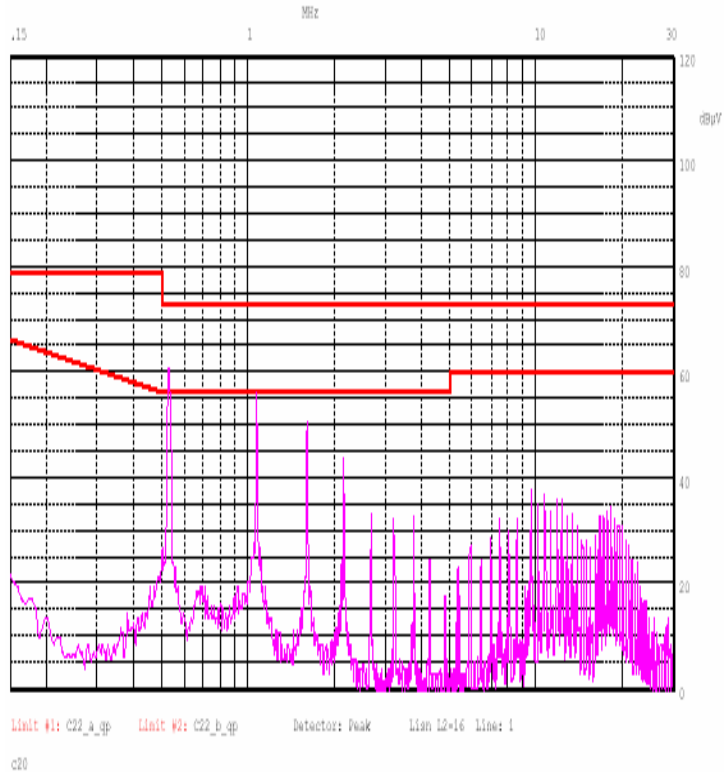
**V48C3V3C75AL**

# EMI Compliance

## Common-mode Filter



**50% FL**

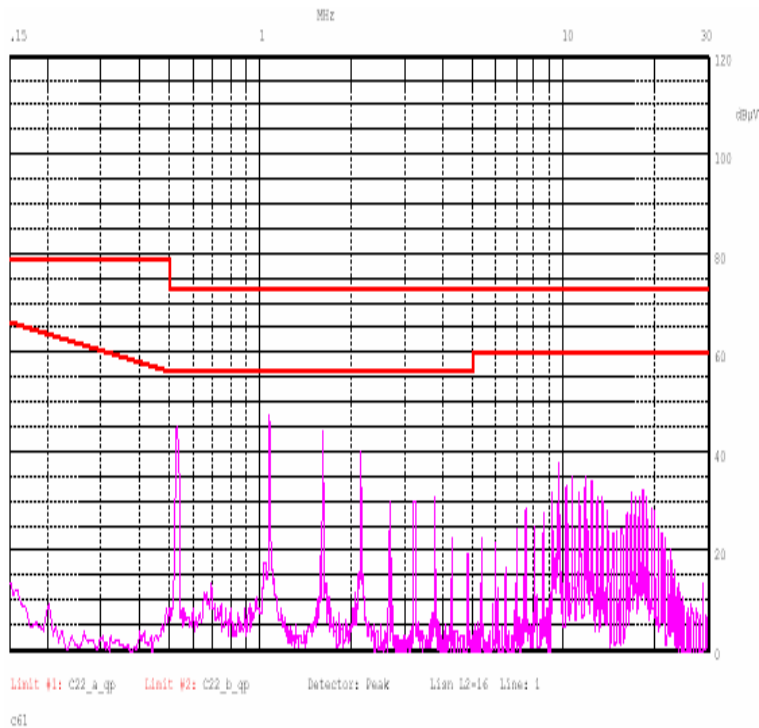


**100% FL**

**V48C48C150AL**

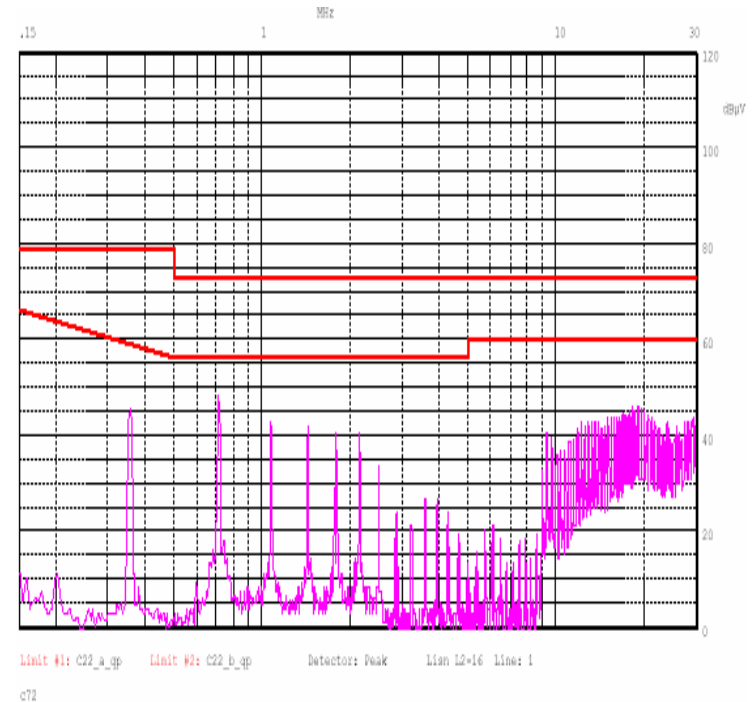
# EMI Compliance

## Implementation Effect of Bypass Capacitors



Bypass capacitors  
next to the module

100% FL

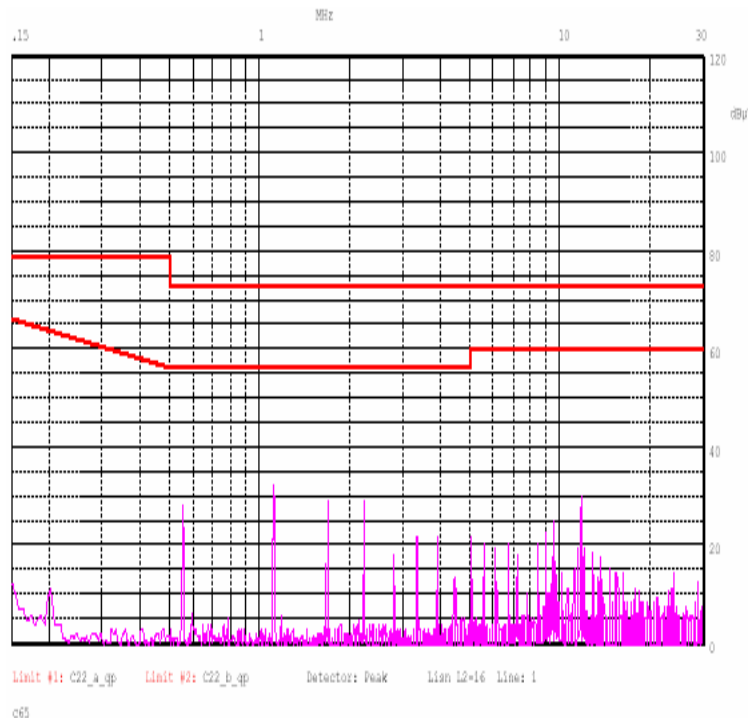


Bypass capacitors  
far from the module

**V48C48C150AL**

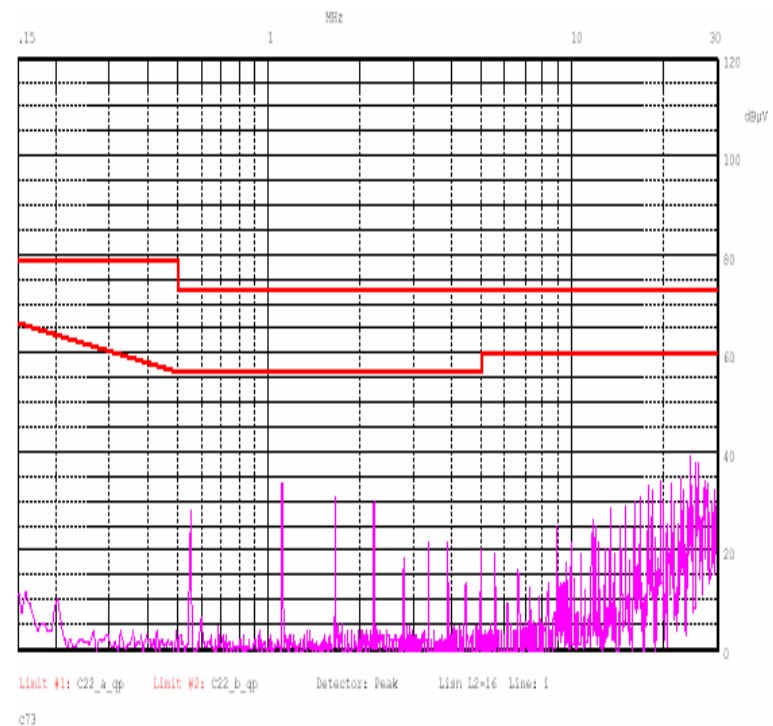
# EMI Compliance

## Implementation Effect of Bypass Capacitors



Bypass capacitors  
next to the module

100%F  
L



Bypass capacitors  
far from the module

**V48C3V3C75AL**

# 2nd Generation Products

## DC Input Modules: M-FIAM

### **Filtered Input Attenuator Module**

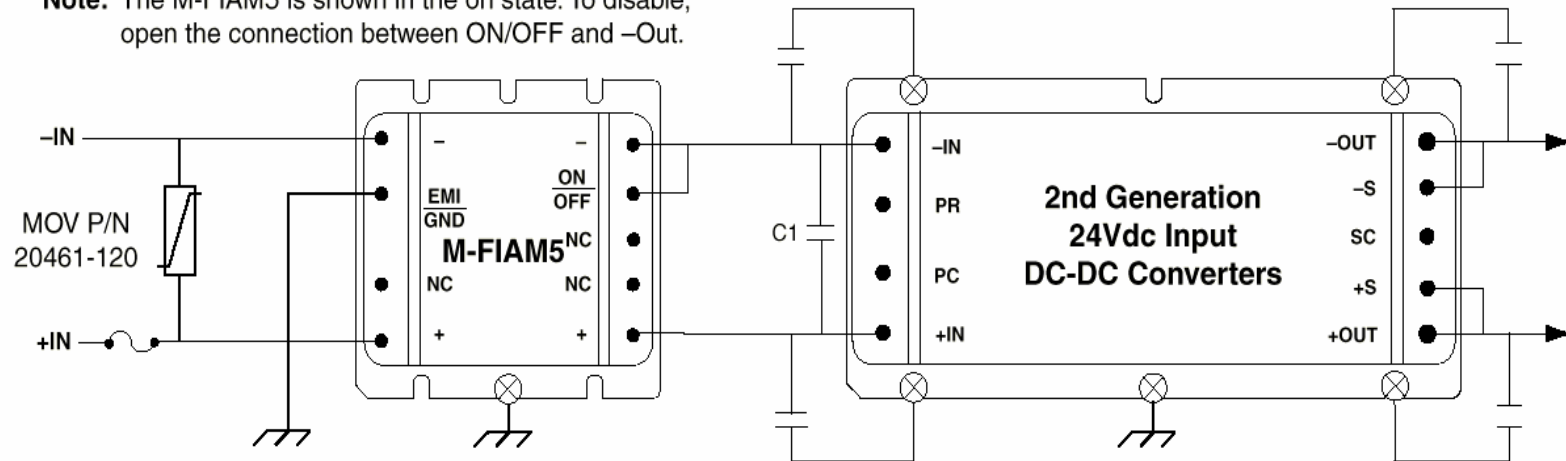
- EMI filtering to MIL-STD-461E
- Transient protection to MIL-STD-704E
- Qualified for use in MIL-STD-810 & 202 environments
- 3A and 20A versions

# 2nd Generation Products

## DC Input Modules: M-FIAM5

### Connection Diagram

**Note:** The M-FIAM5 is shown in the on state. To disable, open the connection between ON/OFF and -Out.

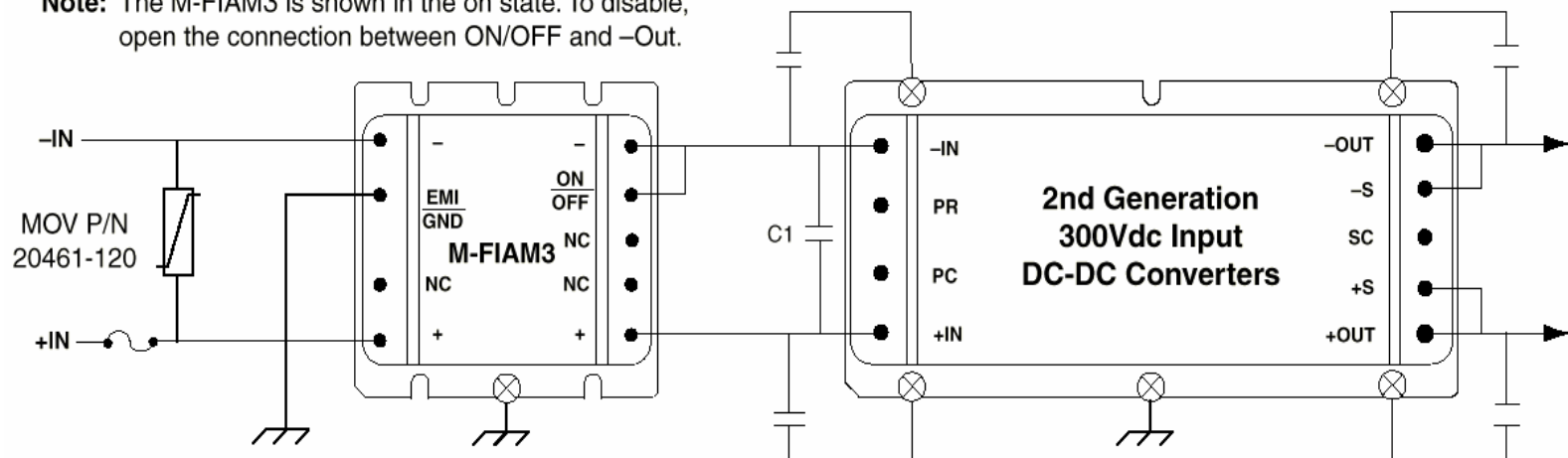


# 2nd Generation Products

## DC Input Modules: M-FIAM3

### Connection Diagram

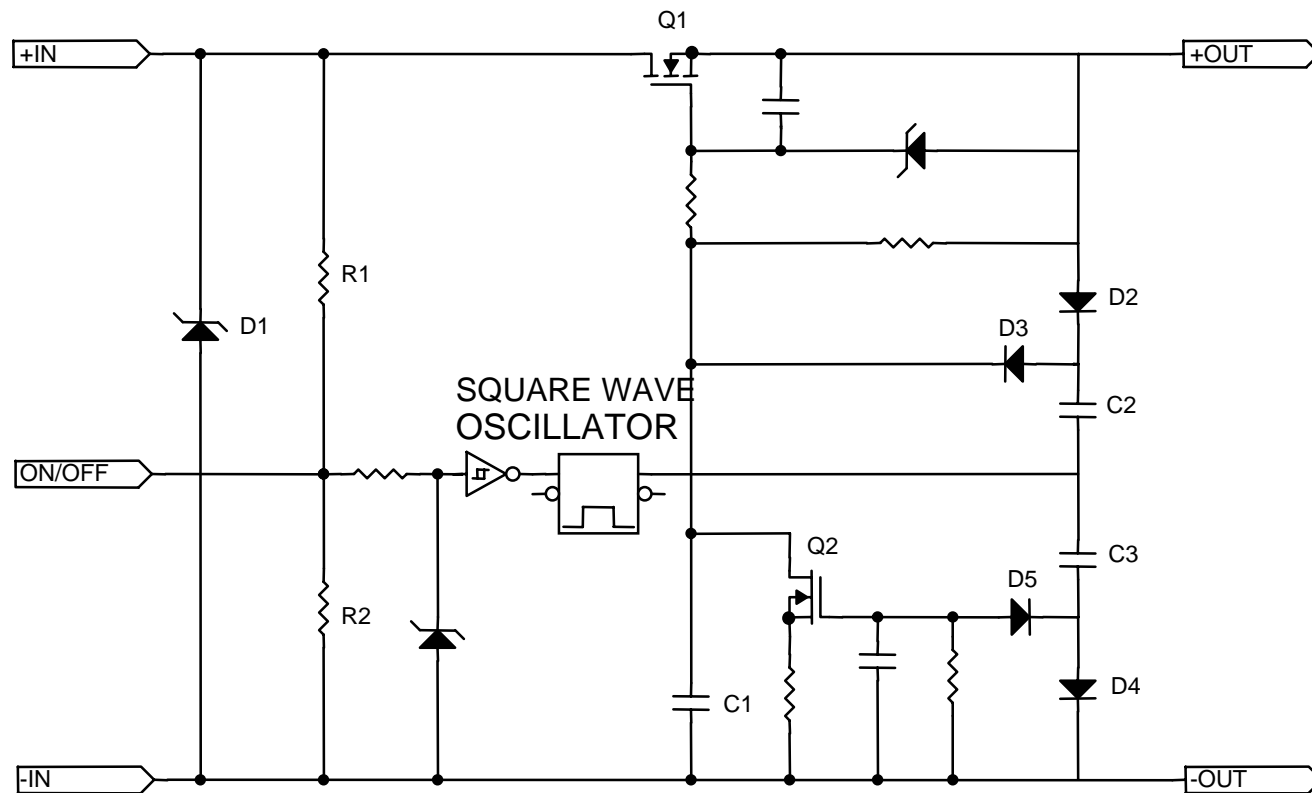
**Note:** The M-FIAM3 is shown in the on state. To disable, open the connection between ON/OFF and -Out.



# 2nd Generation Products

## DC Input Modules: M-FIAM

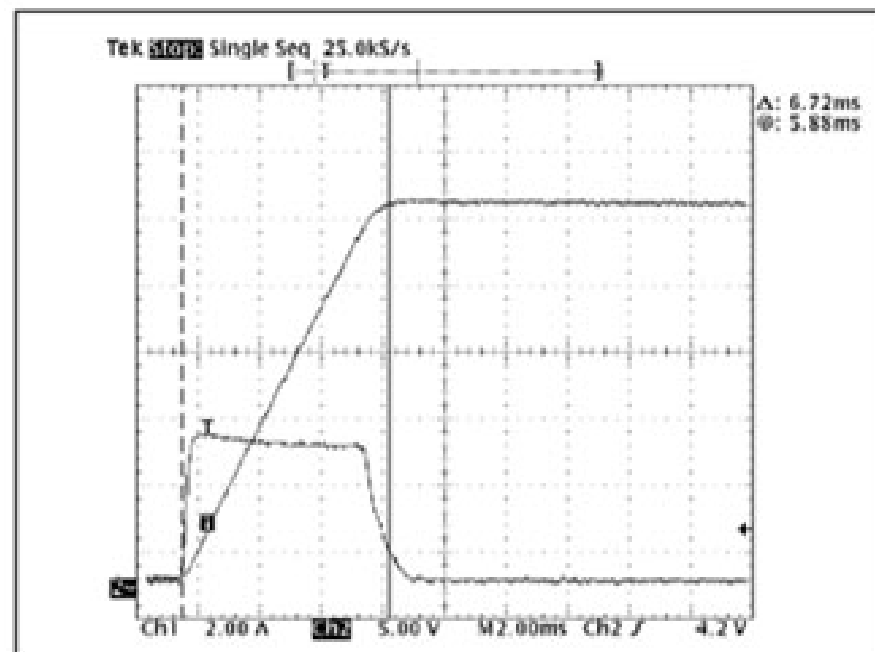
### Simplified Schematic of Transient Protection



# 2nd Generation Products

## DC Input Modules: M-FIAM5

### Inrush Limiting

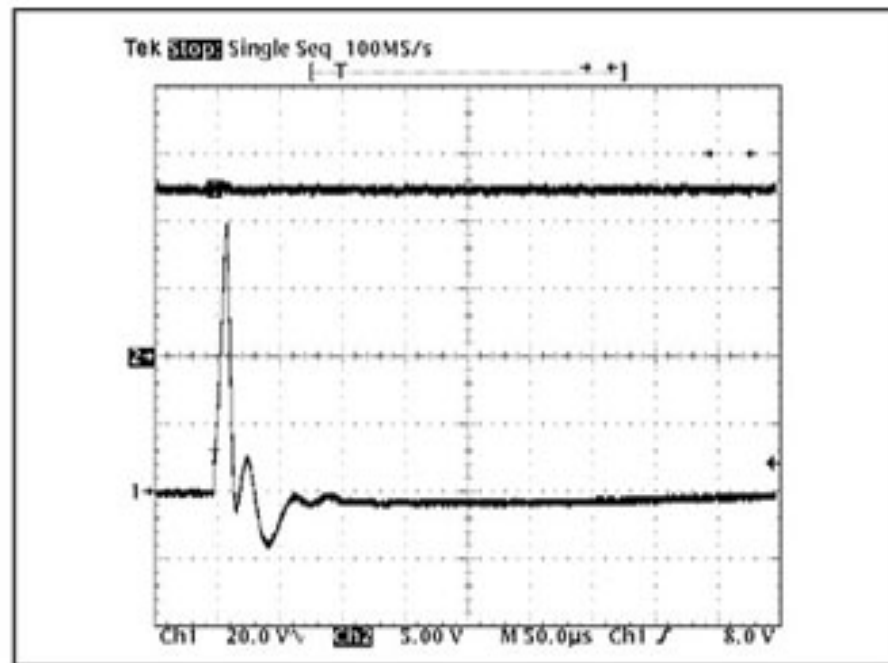


*Figure 3–Inrush Limiting: Inrush current with 1000 $\mu$ F external capacitance.*

# 2nd Generation Products

## DC Input Modules: M-FIAM5

### Transient Immunity

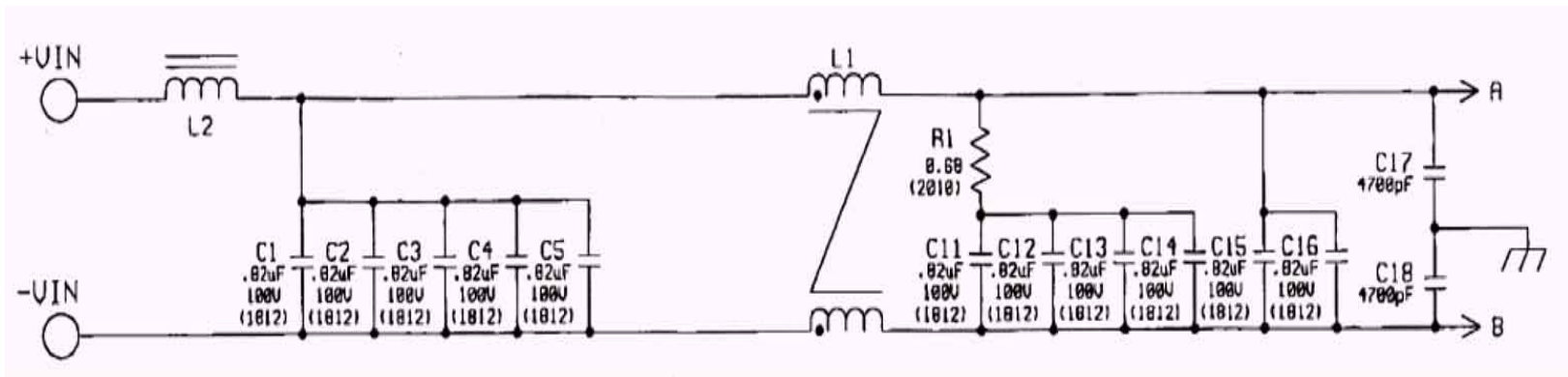


*Figure 2 – Transient Immunity: M-FIAM5 output response to an input transient.*

# 2nd Generation Products

## DC Input Modules: M-FIAM5

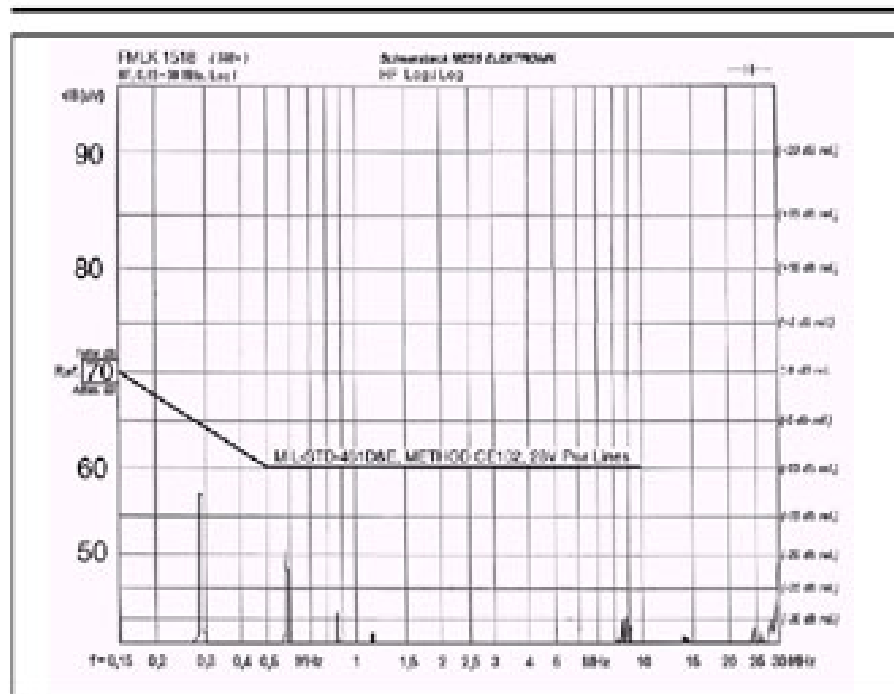
### EMI Filter



# 2nd Generation Products

## DC Input Modules: M-FIAM5

### Conducted Noise



*Figure 1— M-FIAM5 and Model V24A12M400A  
DC-DC Converter operating at 28Vdc, 400W.*

# 2nd Generation Products

## DC Input Modules: M-FIAM

### COTS Features

#### Environmental Stress Screening

	H Grade	M Grade
Operating Temp.	-40°C to +100°C	-55°C to +100°C
Storage Temp.	-55°C to +125°C	-65°C to +125°C
Temp. Cycling:	24 hours, 12 cycles -55°C to +125°C	24 hours, 12 cycles -65°C to +125°C
Ambient Test @ 25°C	Yes	Yes
Power Cycling	12 hours,	24 hours,
Burn-In:	28 cycles	56 cycles
Functional and Parametric ATE Tests:	-40°C and +100°C	-55°C and +100°C
AC Hi-Pot Test	Yes	Yes
Visual Inspection:	Yes	Yes
Test Data	<a href="http://www.vicr.com">www.vicr.com</a>	<a href="http://www.vicr.com">www.vicr.com</a>

#### Environmental Qualification

<b>Altitude</b> MIL-STD-810C, Method 500.2, Procedure I & II, 40,000 ft. and 70,000 ft. Operational.
<b>Explosive Atmosphere</b> MIL-STD-810F, Method 511.4, Procedure I, Operational.
<b>Vibration</b> MIL-STD-810F, Method 514.5, Procedure I, Category 14, Sine and Random vibration per Table 514.5C for Helicopter AH-6J Main Rotor with overall level of 5.6 grams for 4 hours per axis. MIL-STD-810F, Method 514.5C, General Minimum Integrity Curve per Figure 514.5C-17 with overall level of 7.7 grams for 1 hour per axis.
<b>Shock</b> MIL-STD-810-F, Method 516.5, Procedure I, Functional Shock, 40 G's. MIL-S-901D, Lightweight Hammer Shock, 3 impacts/axis, 1,3,5 ft. MIL-STD-202F, Method 213B, 60 G's, 9ms half sine. MIL-STD-202F, Method 213B, 75 G's, 11ms Saw Tooth Shock.
<b>Acceleration</b> MIL-STD-810F, Method 513.5, Procedure II, table 513.5-II, Operational, 2-7 G's, 6 directions.
<b>Humidity</b> MIL-STD-810F, Method 507.4, Procedure I, Cycle I, 240 hrs, 95% RH.
<b>Solder Test</b> MIL-STD-202F, Method 208, 8 hour aging.

# 2nd Generation Products

## DC Input Modules: M-FIAM3

### Military 270Vin Compatible with V300 DC-DC Converters

#### Specifications

(typical at TBP = 25C, nominal line, 75% load, unless otherwise specified)

Parameter	Min	Typ	Max	Remarks
Input Voltage	180Vdc	270Vdc	375Vdc	Continuous
Output Current			3A	
Inrush Limiting			0.018A/ $\mu$ F	
Transient Immunity				Exceeds limits of MIL-STD-704E
EMI: MIL-STD-461E				
Conducted Emissions:		CE101, CE102		
Conducted Susceptibility:		CS101, CS114, CS115, CS116		
Dielectric Withstand		1,500Vrms 2,121Vdc		Input/Output to Base Input/Output to Base
Efficiency	96	98		
Internal Voltage Drop		3.0Vdc	5.0Vdc	@ 3A, 100°C baseplate
ON/OFF Control				
Enable (ON)	0.0Vdc		1.0Vdc	Referenced to -Vout.
Disable (OFF)	3.5Vdc		5.0Vdc	100K $\Omega$ internal pull-up resistor
External Capacitance				See illustration C1 on page 3.
	10 $\mu$ F		33 $\mu$ F	400V
Weight		3.1 (88)	4 (113)	ounces (grams)
Warranty			2	years

# 2nd Generation Products

## DC Input Modules: M-FIAM5

### Military 28Vin Compatible with V24 DC-DC Converters

#### Specifications

(typical at TBP = 25°C, nominal line, 75% load, unless otherwise specified)

Parameter	Min	Typ	Max	Remarks
Input Voltage	18Vdc	28Vdc	36Vdc	Continuous
Output Current			20A	
Inrush Limiting			0.007A/μF	
Transient Immunity				Exceeds limits of MIL-STD-704E
EMI:MIL-STD-461E				
Conducted Emissions:	CE101, CE102			
Conducted Susceptibility:	CS101, CS114, CS115, CS116			
Dielectric Withstand		1,500Vrms		Input/Output to Base
		2,121Vdc		Input/Output to Base
Efficiency	96%	98%		
Internal Voltage Drop		0.5	1.0	@ 20A, 100°C baseplate
ON/OFF Control				
Enable (ON)	0.0Vdc		1.0Vdc	Referenced to -Vout.
Disable (OFF)	3.5Vdc		5.0Vdc	100kΩ internal pull-up resistor
External Capacitance				See illustration C1 on page 3.
	330μF		1000μF	50V
Weight		3.1 (88)	4 (113)	Ounces (Grams)
Warranty			2	Years

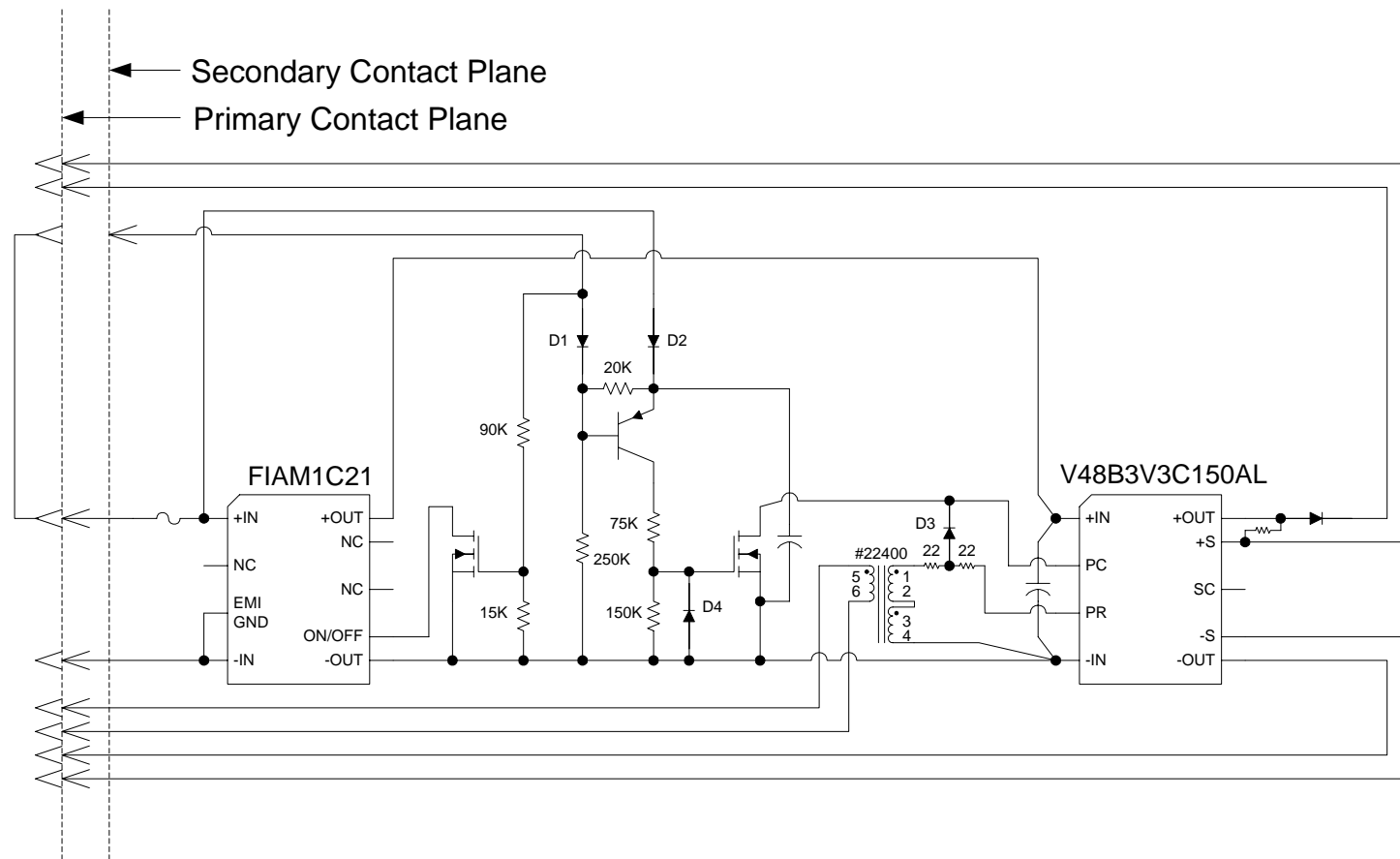
# Applications Examples

## Hotswap Application

- Terminal constraints or absolute maximum ratings of components must never be violated, even momentarily during live insertion/extraction
- A converter module must never be allowed to transfer energy, i.e., produce power pulses while disengaged from the load, or while its sense lines are unterminated
- Some means of current share control must be employed
- Each module's sense lines must be terminated beyond the diodes, and preferably at the hot swap connector at the common bus

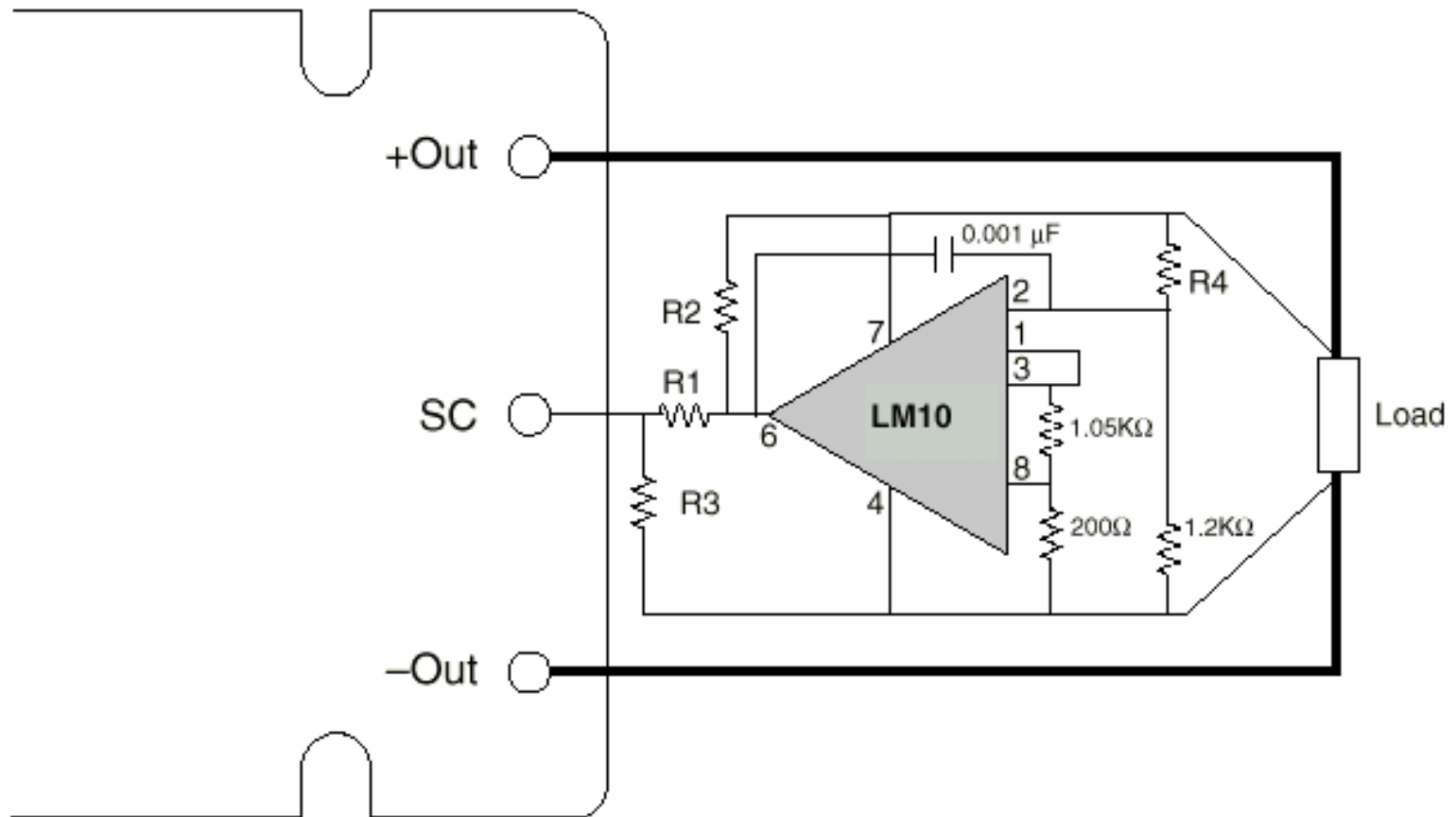
# Applications Examples

## Hotswap Application



# Applications Examples

## Voltage Drop Compensation (Micro)



# Resistor Values for Micro Voltage Drop Compensation

<b>Vo</b>	<b>R1</b>	<b>R2</b>	<b>R3</b>	<b>R4</b>
1.8	1K	500	9K	550
2.0	1K	500	N/R	750
2.2	1K	500	1.0K	1.00K
2.5	1K	500	3.125K	1.25K
3.3	1K	N/R	N/R	2.05K
5.0	10K	N/R	N/R	3.75K
12.0	10K	N/R	N/R	10.8K
15.0	10K	N/R	N/R	13.75K
24.0	10K	N/R	N/R	22.75K
28.0	10K	N/R	N/R	26.75K
48.0	10K	N/R	N/R	46.75K



# TECHNICAL SEMINAR

Powered by Vicor